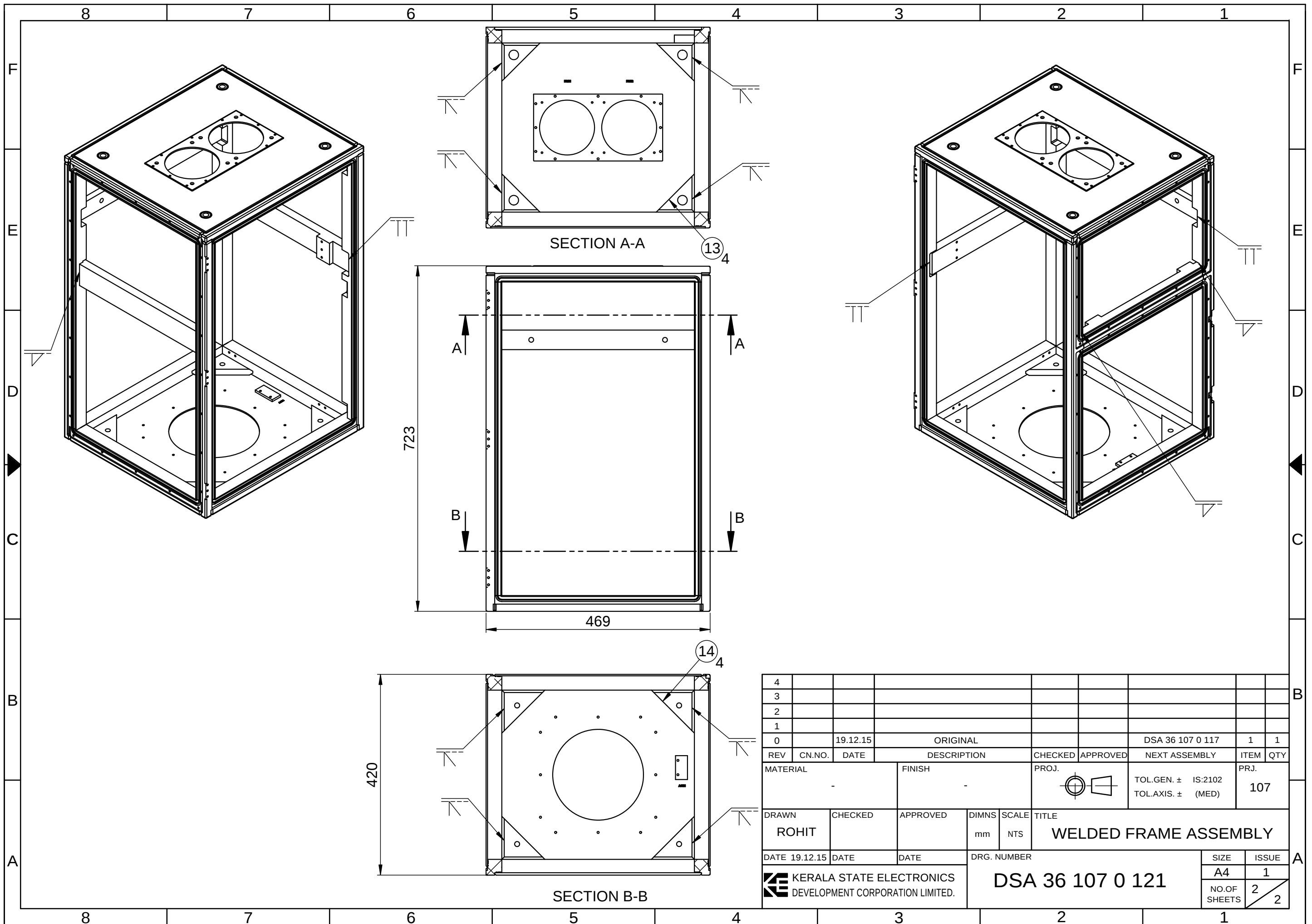
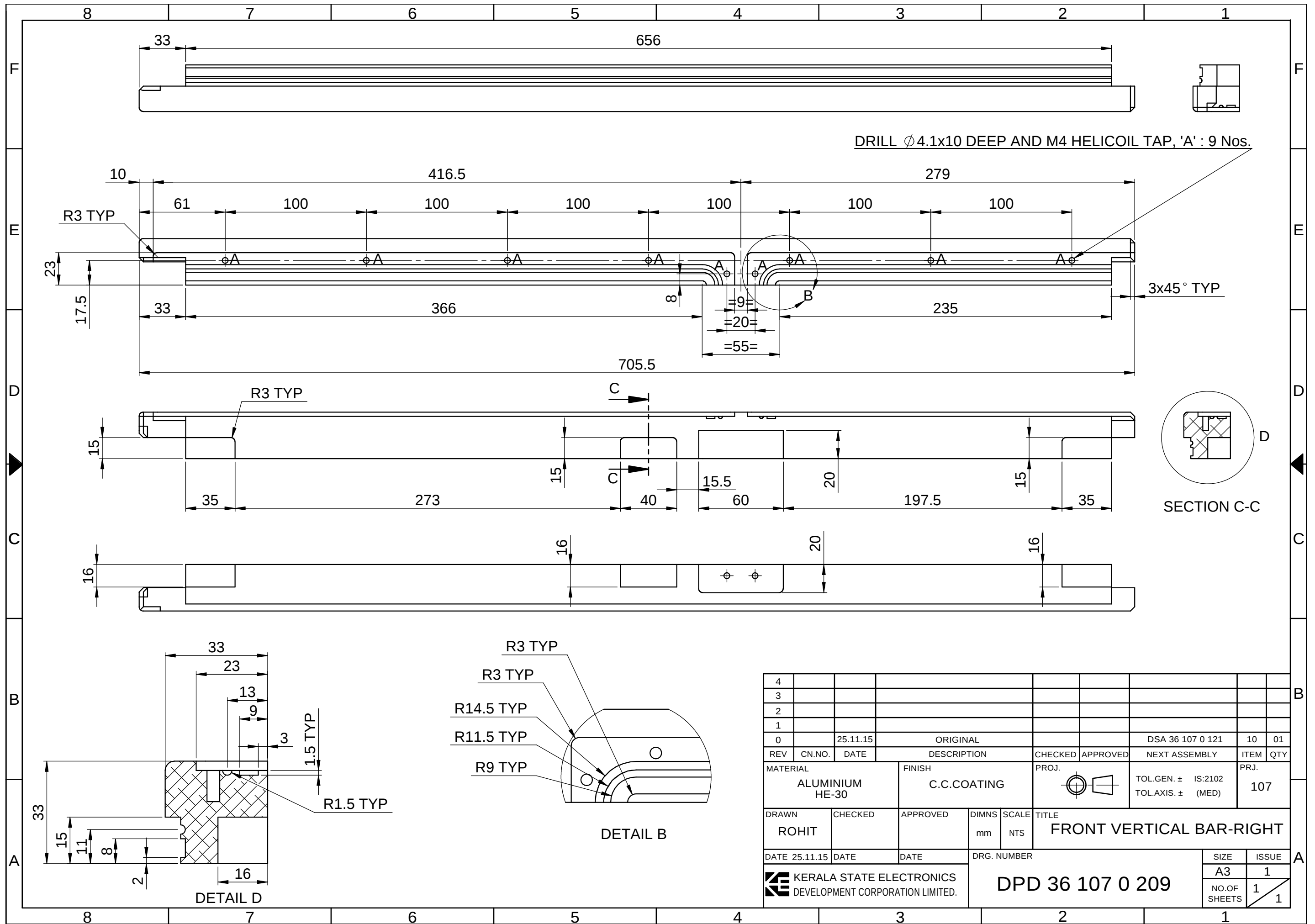
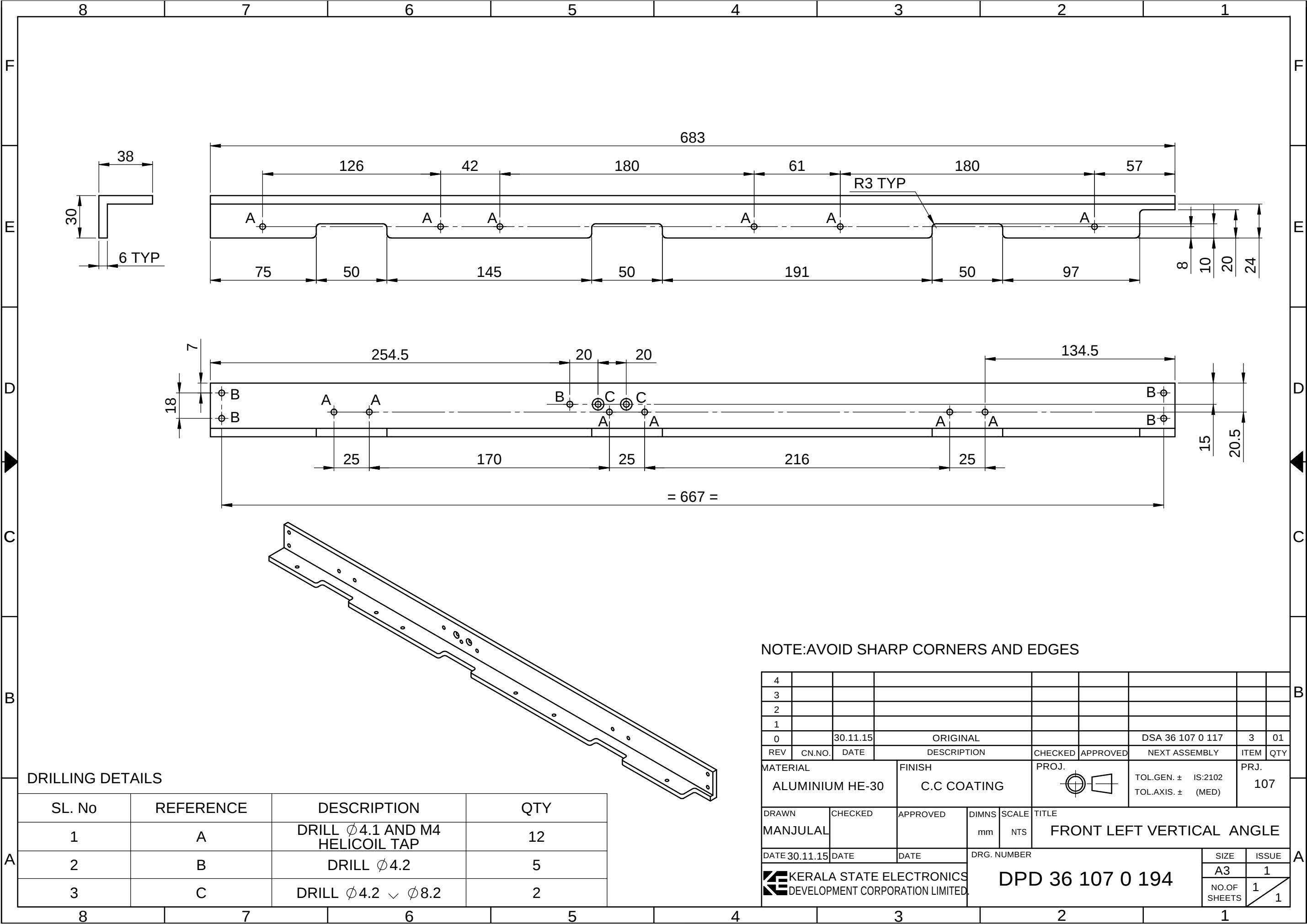




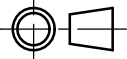


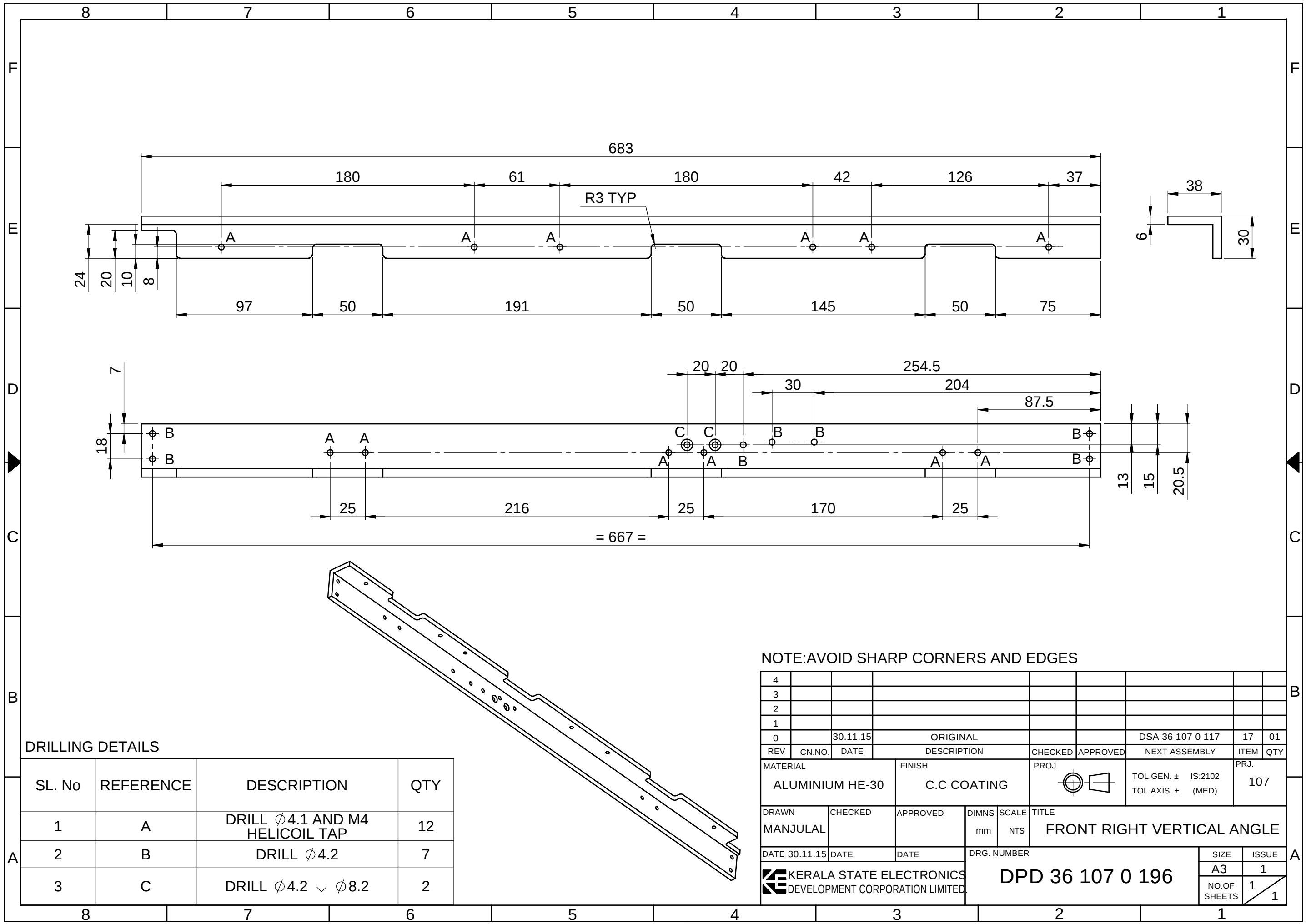


DRILLING DETAILS

SL. No	REFERENCE	DESCRIPTION	QTY
1	A	DRILL ϕ 4.1 AND M4 HELICOIL TAP	12
2	B	DRILL ϕ 4.2	5
3	C	DRILL ϕ 4.2 $\surd$ ϕ 8.2	2

NOTE:AVOID SHARP CORNERS AND EDGES

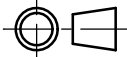
4									
3									
2									
1									
0		30.11.15	ORIGINAL				DSA 36 107 0 117	3	01
REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH		PROJ.		PRJ.		
ALUMINIUM HE-30			C.C COATING				TOL.GEN. ± IS:2102 TOL.AXIS. ± (MED)	107	
DRAWN		CHECKED	APPROVED	DIMNS	SCALE	TITLE			
MANJULAL				mm	NTS	FRONT LEFT VERTICAL ANGLE			
DATE 30.11.15		DATE	DATE	DRG. NUMBER				SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.				DPD 36 107 0 194				A3	1
								NO.OF SHEETS	1 1

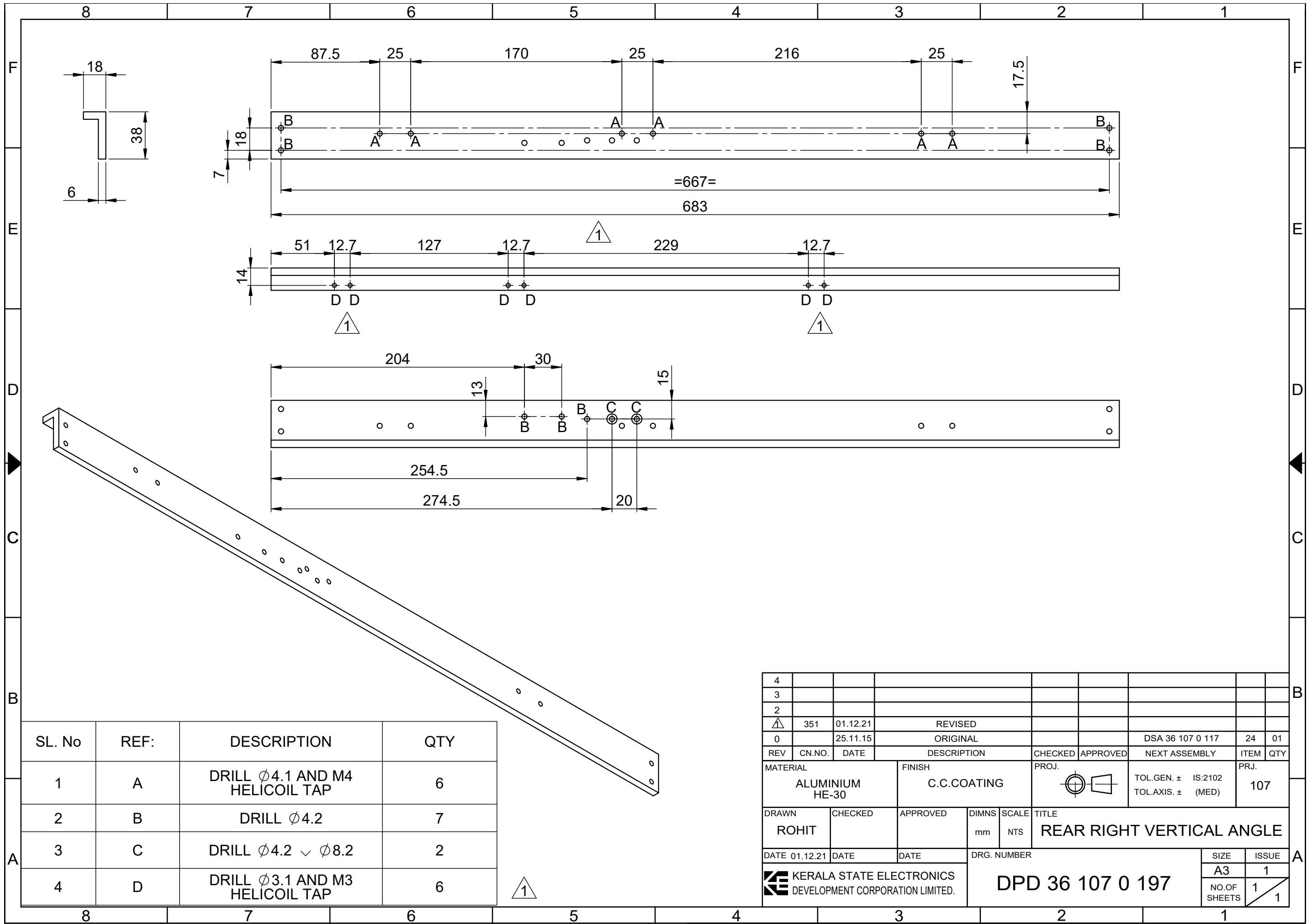


DRILLING DETAILS

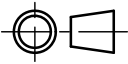
SL. No	REFERENCE	DESCRIPTION	QTY
1	A	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	12
2	B	DRILL $\phi 4.2$	7
3	C	DRILL $\phi 4.2 \vee \phi 8.2$	2

NOTE:AVOID SHARP CORNERS AND EDGES

4											
3											
2											
1											
0		30.11.15	ORIGINAL				DSA 36 107 0 117	17	01		
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM QTY		
MATERIAL			FINISH			PROJ.		PRJ.			
ALUMINIUM HE-30			C.C COATING					TOL.GEN. ± IS:2102 TOL.AXIS. ± (MED) 107			
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE				
MANJULAL					mm	NTS	FRONT RIGHT VERTICAL ANGLE				
DATE 30.11.15		DATE	DATE		DRG. NUMBER				SIZE	ISSUE	
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.					DPD 36 107 0 196				A3	1	
									NO.OF SHEETS		1
									1		

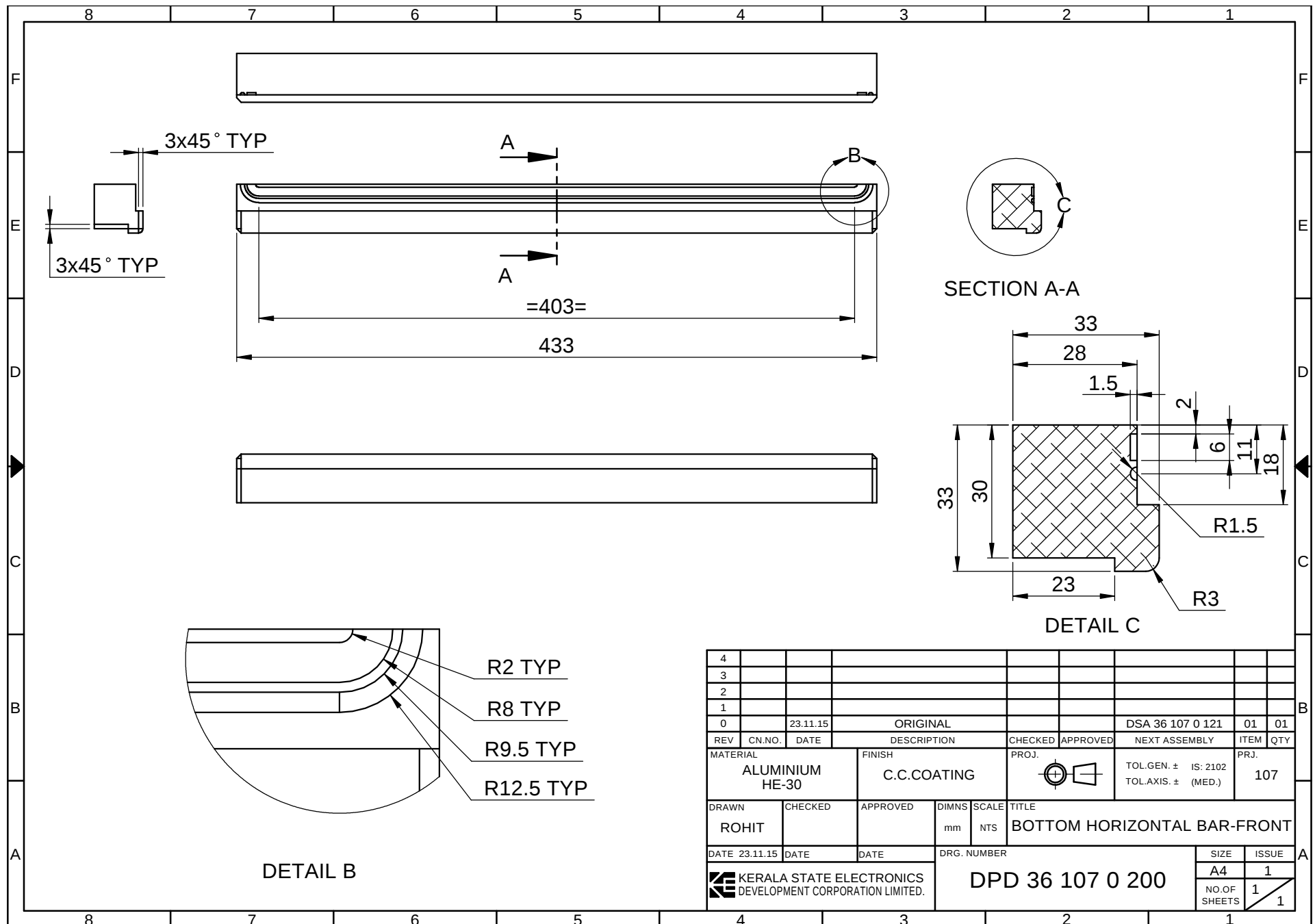


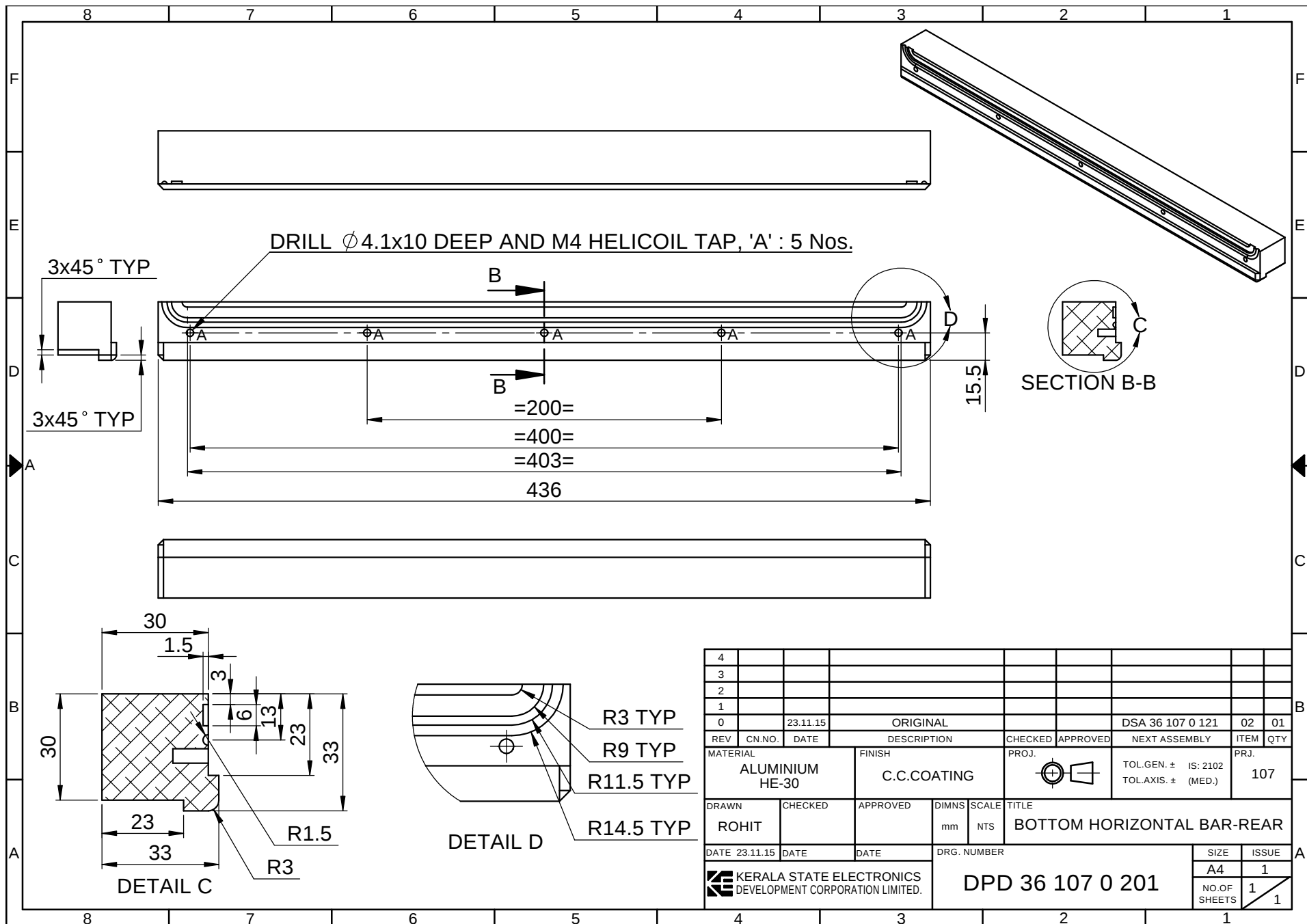
SL. No	REF:	DESCRIPTION	QTY
1	A	DRILL $\phi 4.1$ AND M4 HELICOIL TAP	6
2	B	DRILL $\phi 4.2$	7
3	C	DRILL $\phi 4.2 \vee \phi 8.2$	2
4	D	DRILL $\phi 3.1$ AND M3 HELICOIL TAP	6

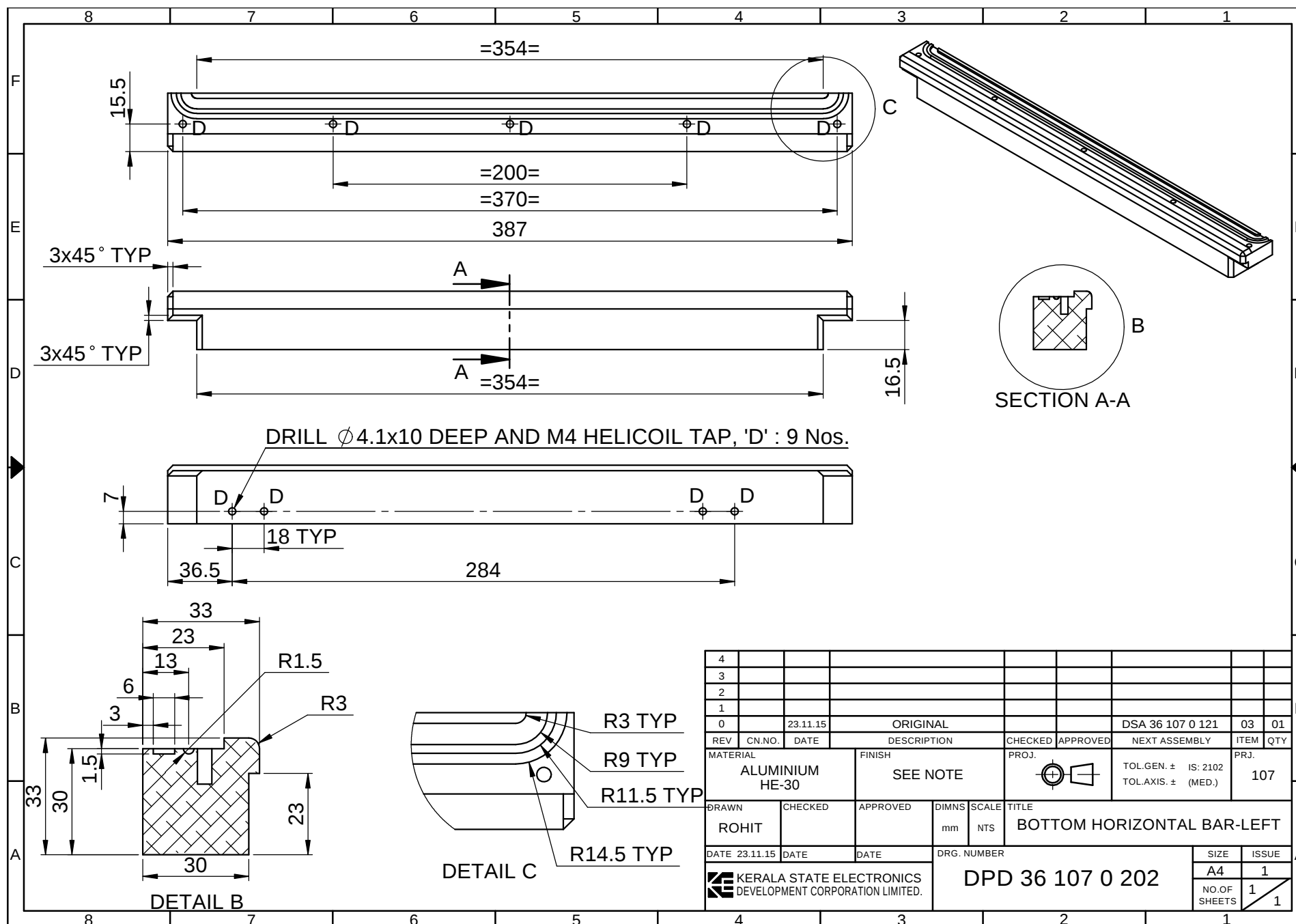
4												
3												
2												
	351	01.12.21	REVISED									
0		25.11.15	ORIGINAL					DSA 36 107 0 117	24	01		
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY		
MATERIAL			FINISH			PROJ.		TOL.GEN. ± IS:2102		PRJ.		
ALUMINIUM HE-30			C.C.COATING					TOL.AXIS. ± (MED)		107		
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE							
ROHIT			mm	NTS	REAR RIGHT VERTICAL ANGLE							
DATE 01.12.21	DATE	DATE	DRG. NUMBER						SIZE	ISSUE		
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.			DPD 36 107 0 197						A3	1		
									NO.OF SHEETS		1	1

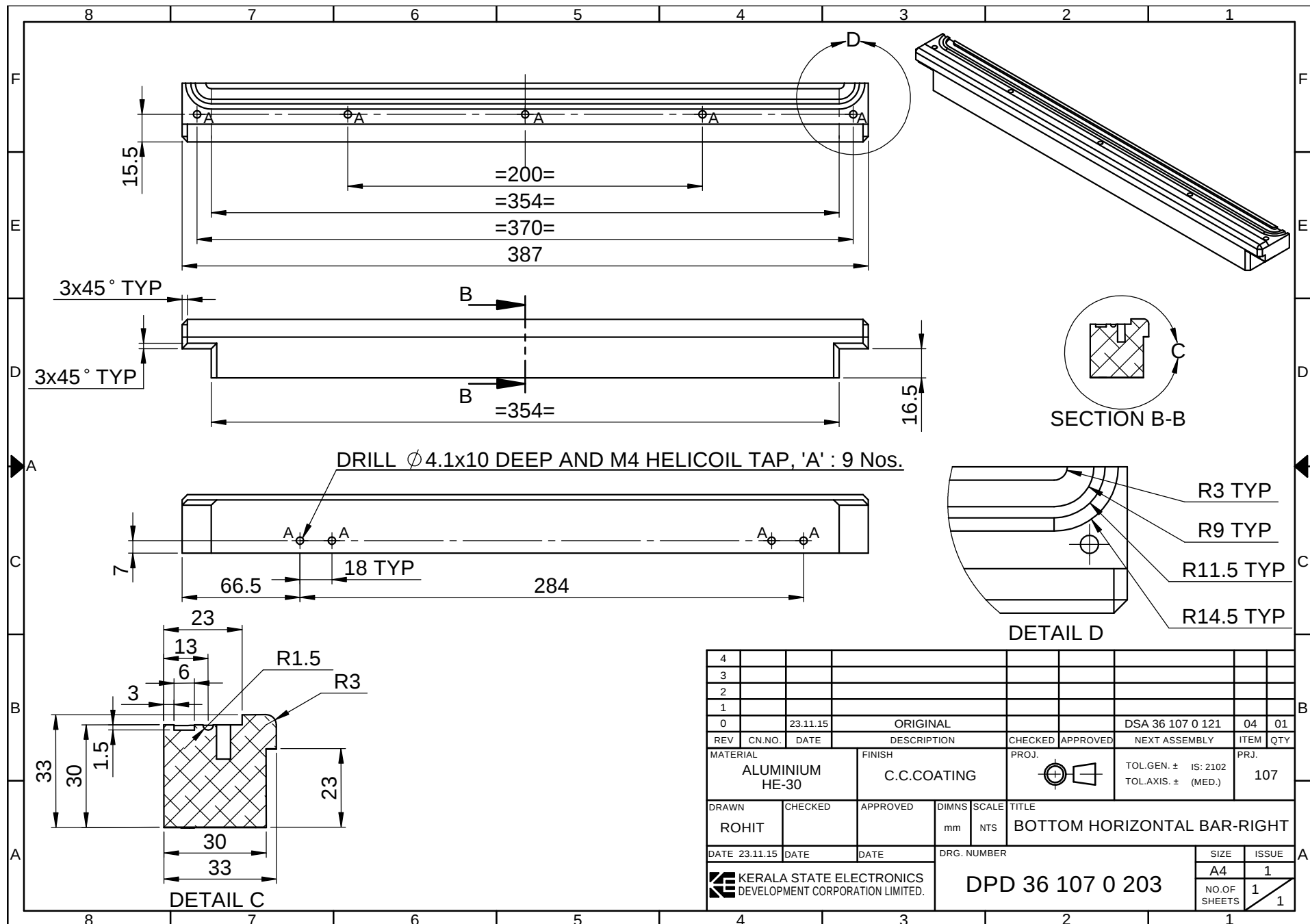
KERALA STATE ELECTRONICS
DEVELOPMENT CORPORATION LIMITED.

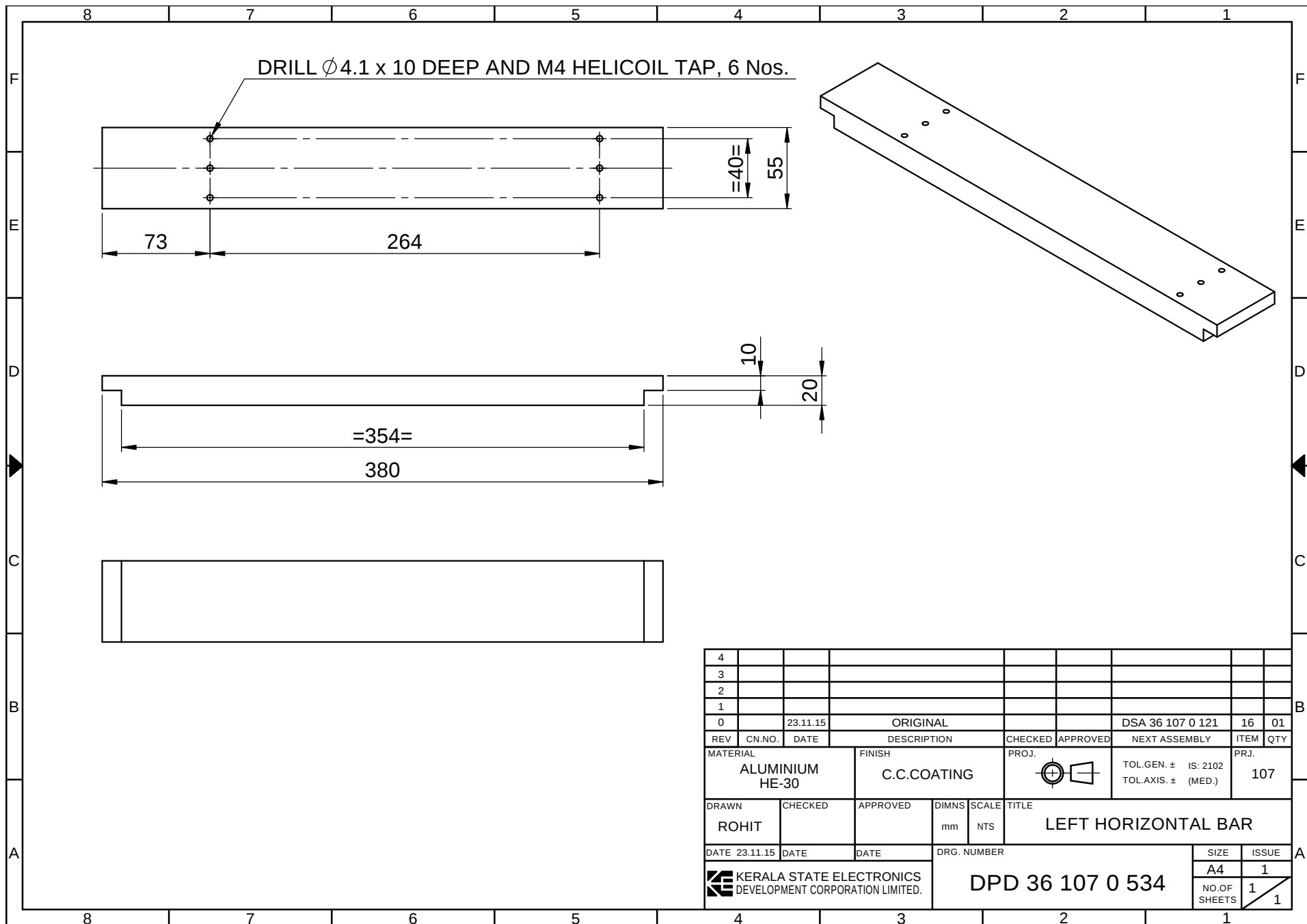
DPD 36 107 0 197



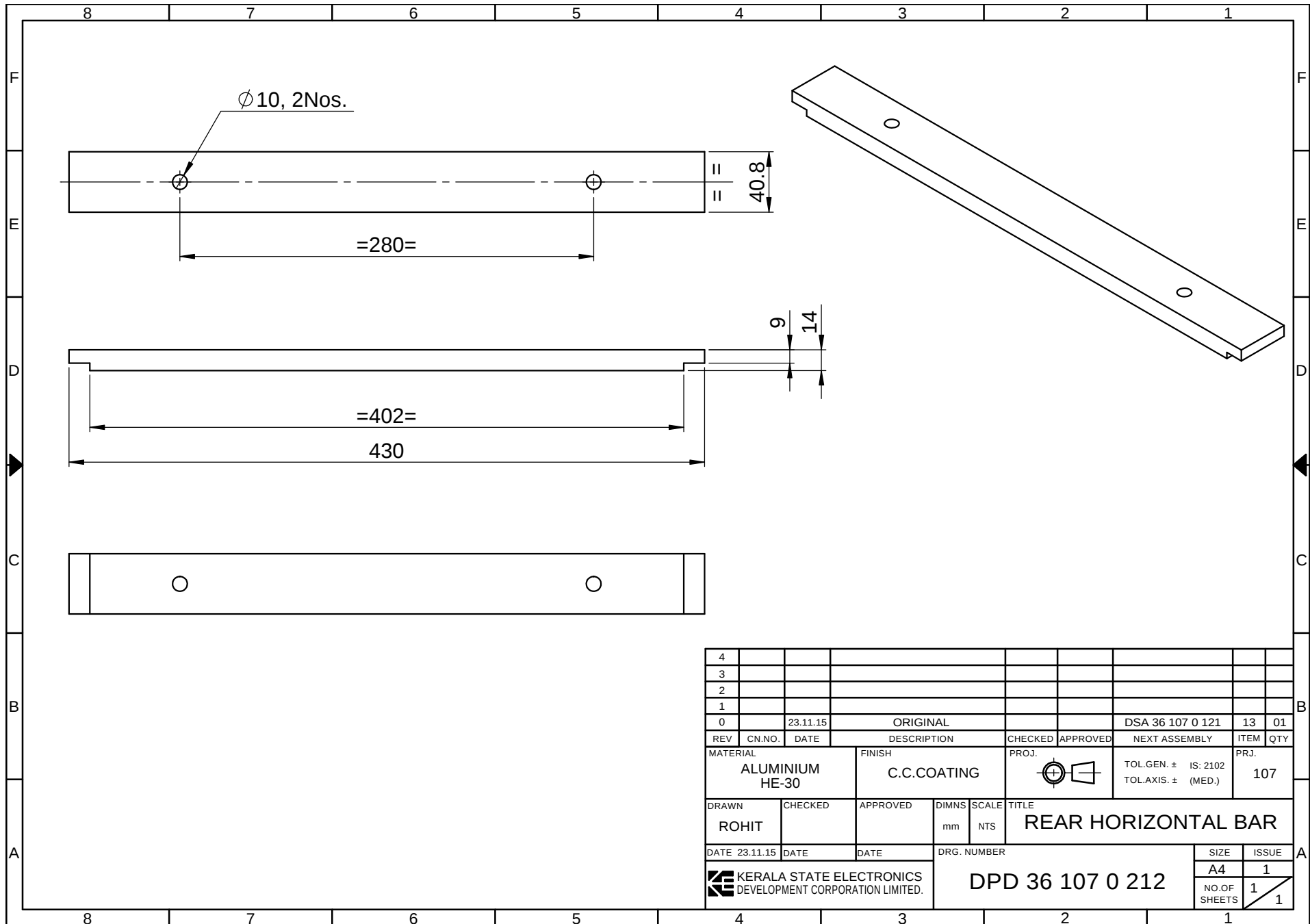




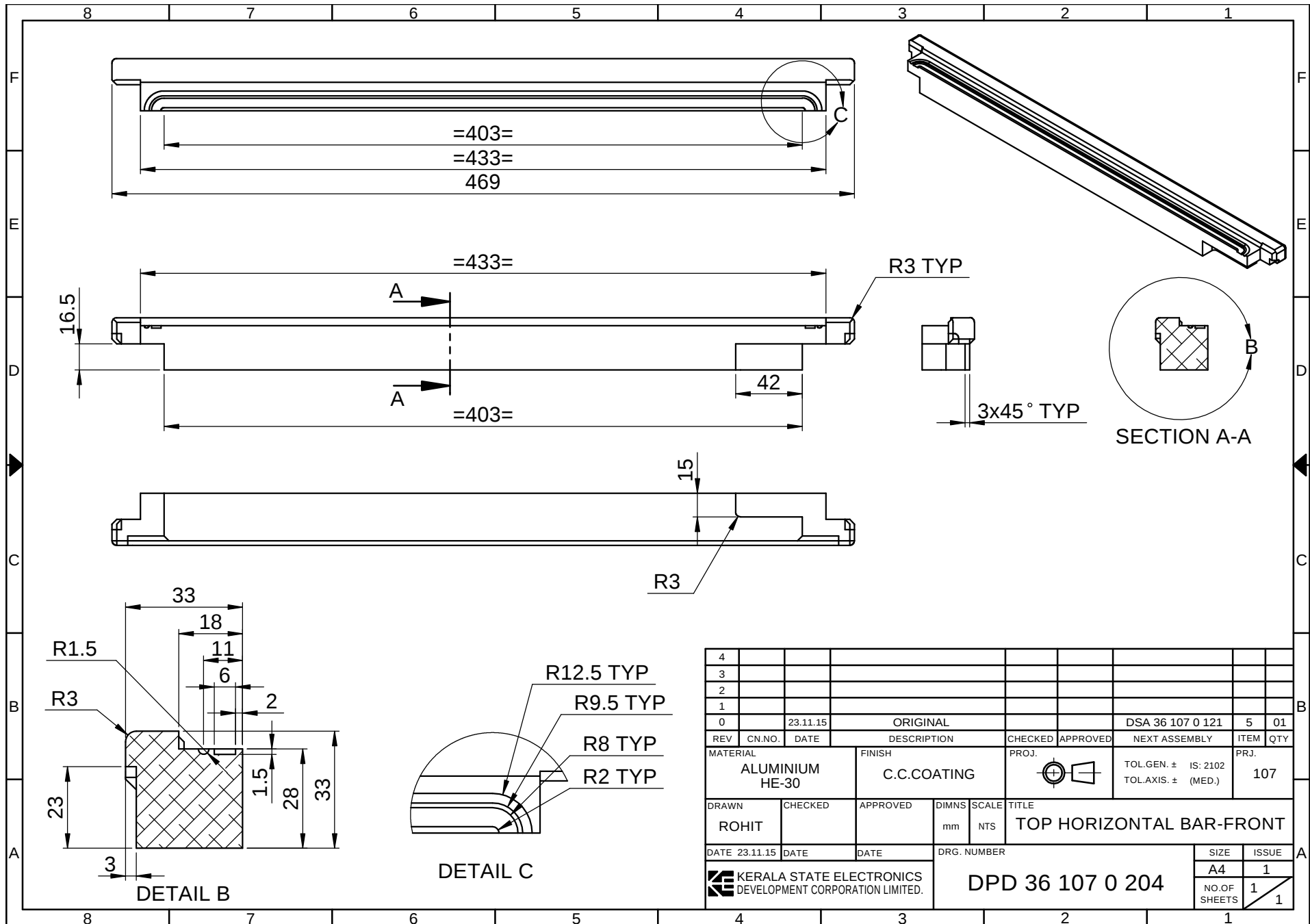




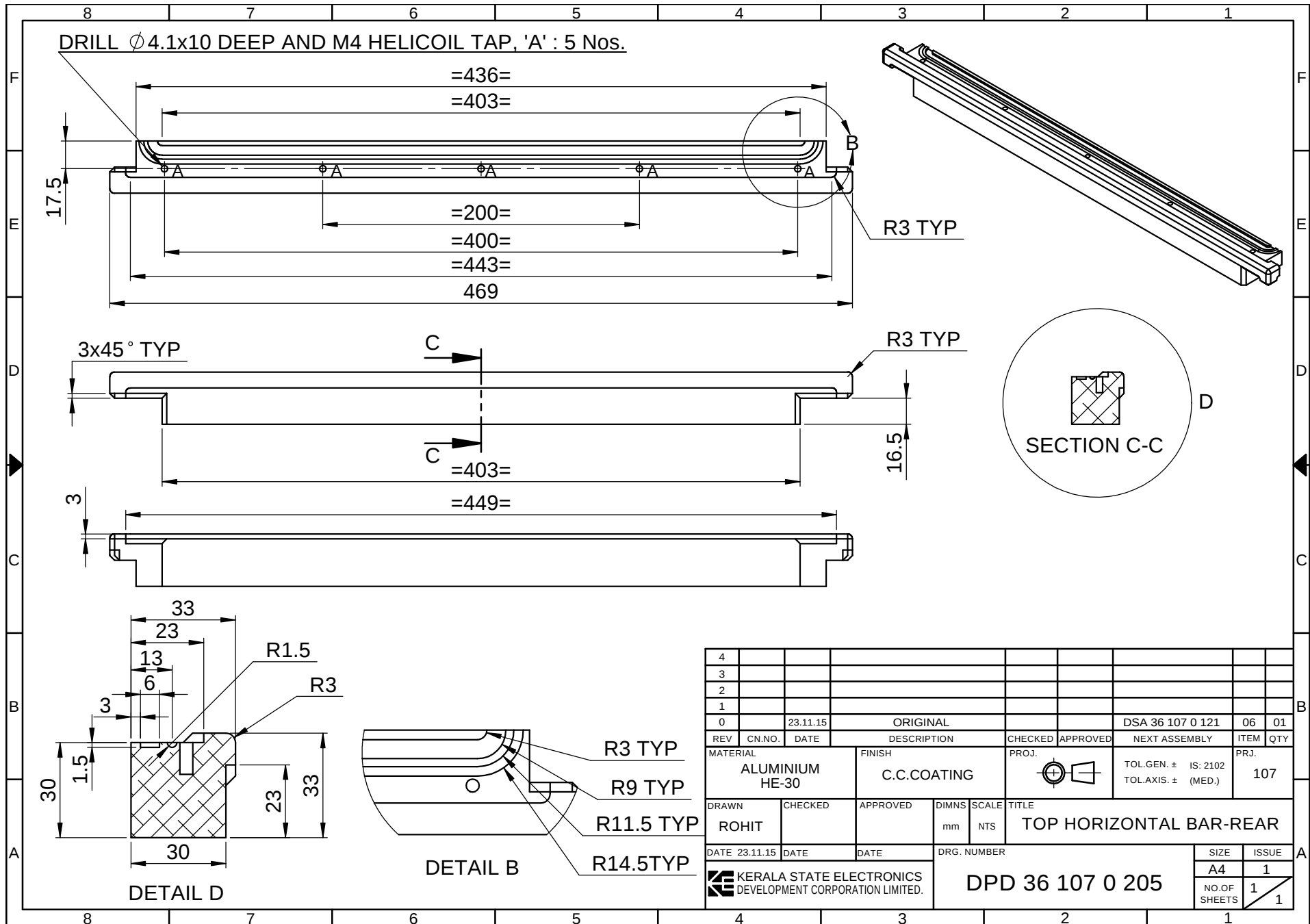
4														
3														
2														
1														
0		23.11.15	ORIGINAL					DSA 36 107 0 121			16	01		
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY			ITEM	QTY		
MATERIAL			FINISH			PROJ.			TOL.GEN. ± IS: 2102			PRJ.		
ALUMINIUM HE-30			C.C.COATING						TOL.AXIS. ± (MED.)			107		
DRAWN	CHECKED	APPROVED		DIMMS	SCALE	TITLE								
ROHIT				mm	NTS	LEFT HORIZONTAL BAR								
DATE 23.11.15		DATE	DATE		DRG. NUMBER						SIZE	ISSUE		
					DPD 36 107 0 534						A4	1		
											NO.OF SHEETS		1	1



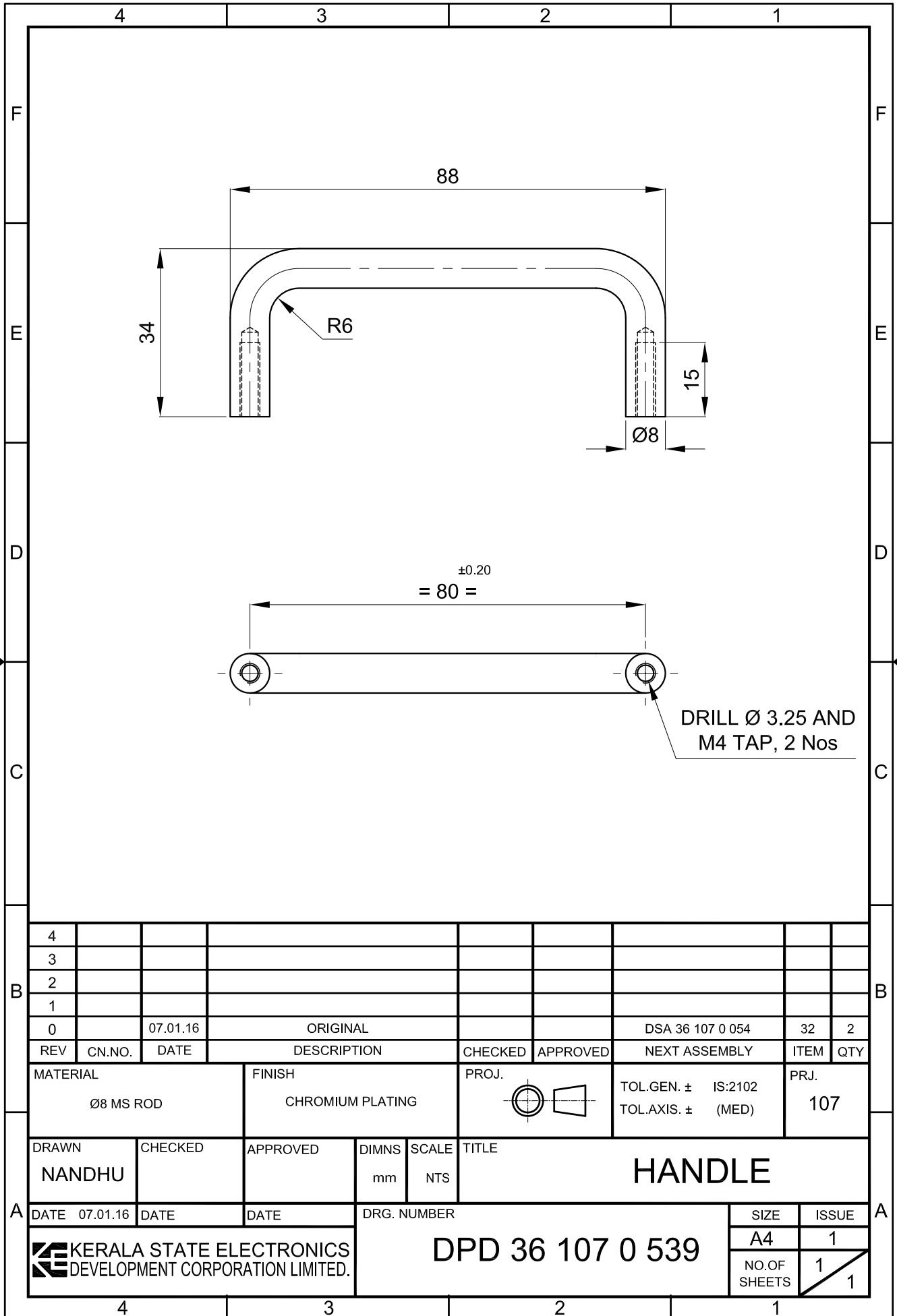
4													
3													
2													
1													
0		23.11.15	ORIGINAL						DSA 36 107 0 121	13	01		
REV	CN.NO.	DATE	DESCRIPTION				CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY		
MATERIAL			FINISH		PROJ.			TOL.GEN. ± IS: 2102			PRJ.		
ALUMINIUM HE-30			C.C.COATING					TOL.AXIS. ± (MED.)			107		
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE						
ROHIT					mm	NTS	REAR HORIZONTAL BAR						
DATE 23.11.15		DATE	DATE		DRG. NUMBER						SIZE	ISSUE	
					DPD 36 107 0 212						A4	1	
											NO.OF SHEETS	1 / 1	

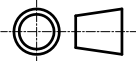


4													
3													
2													
1													
0		23.11.15	ORIGINAL						DSA 36 107 0 121	5	01		
REV	CN.NO.	DATE	DESCRIPTION				CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY		
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)			PRJ.		107	
ALUMINIUM HE-30			C.C.COATING										
DRAWN	CHECKED		APPROVED		DIMNS	SCALE	TITLE						
ROHIT					mm	NTS	TOP HORIZONTAL BAR-FRONT						
DATE 23.11.15		DATE		DATE		DRG. NUMBER						SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.						DPD 36 107 0 204						A4	1
												NO.OF SHEETS	1 / 1

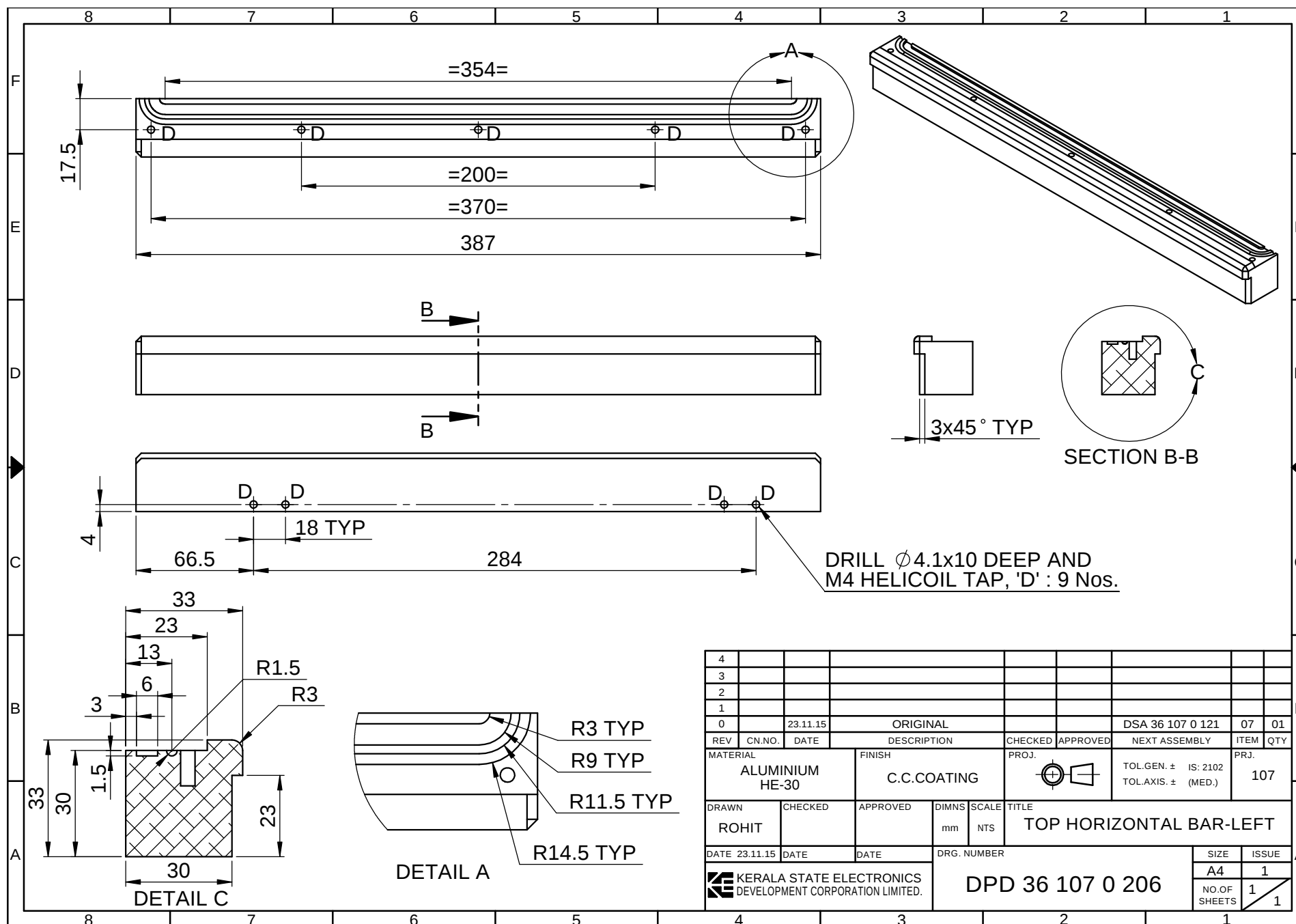


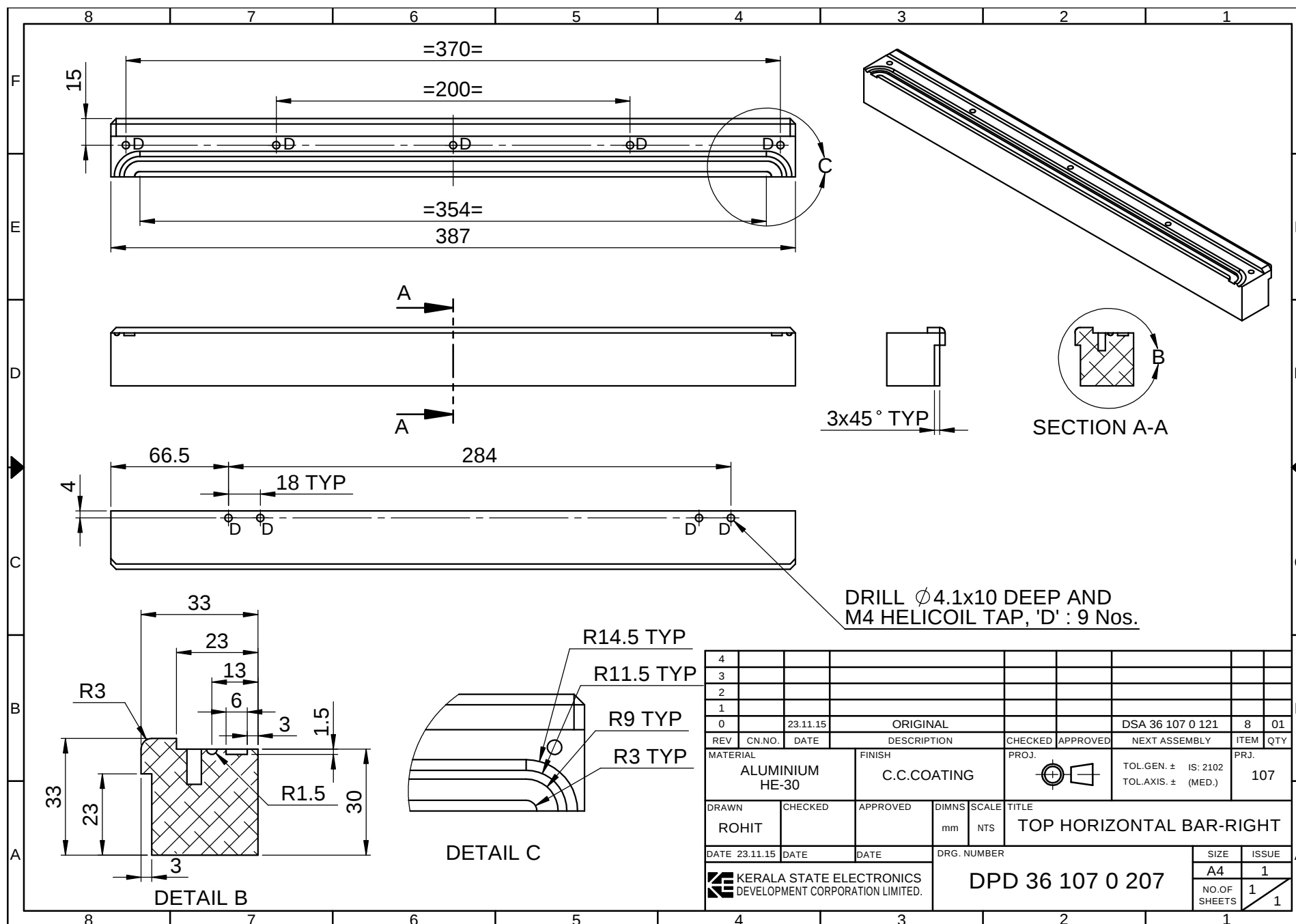
RESTRICTED

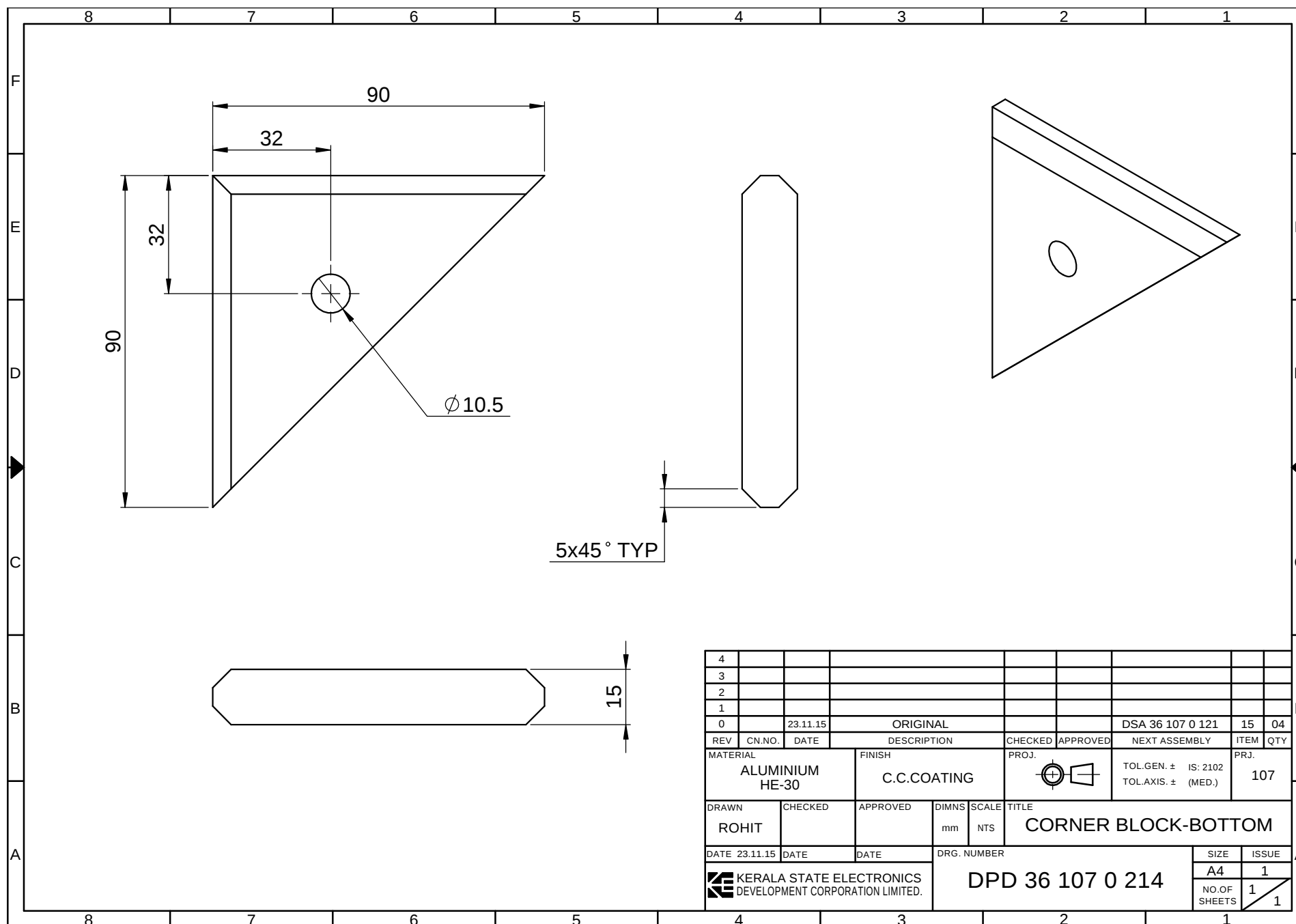


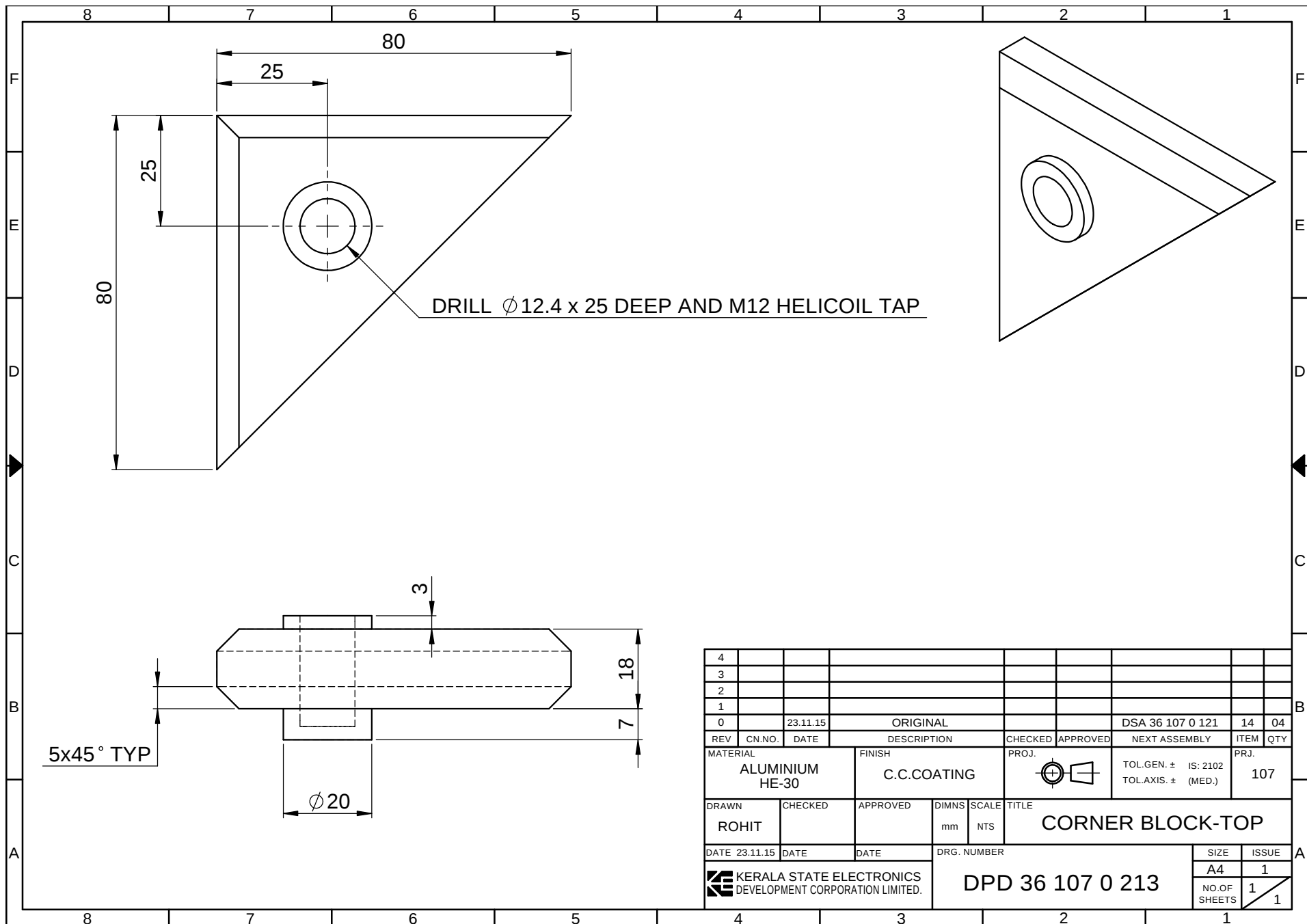
4										
3										
2										
1										
0		07.01.16	ORIGINAL					DSA 36 107 0 054	32 2	
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM QTY	
MATERIAL			FINISH			PROJ.		PRJ.		
Ø8 MS ROD			CHROMIUM PLATING					TOL.GEN. ± IS:2102 TOL.AXIS. ± (MED)		
								107		
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE			
NANDHU					mm	NTS	HANDLE			
DATE 07.01.16		DATE	DATE		DRG. NUMBER				SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.					DPD 36 107 0 539				A4	1
									NO.OF SHEETS	1 / 1

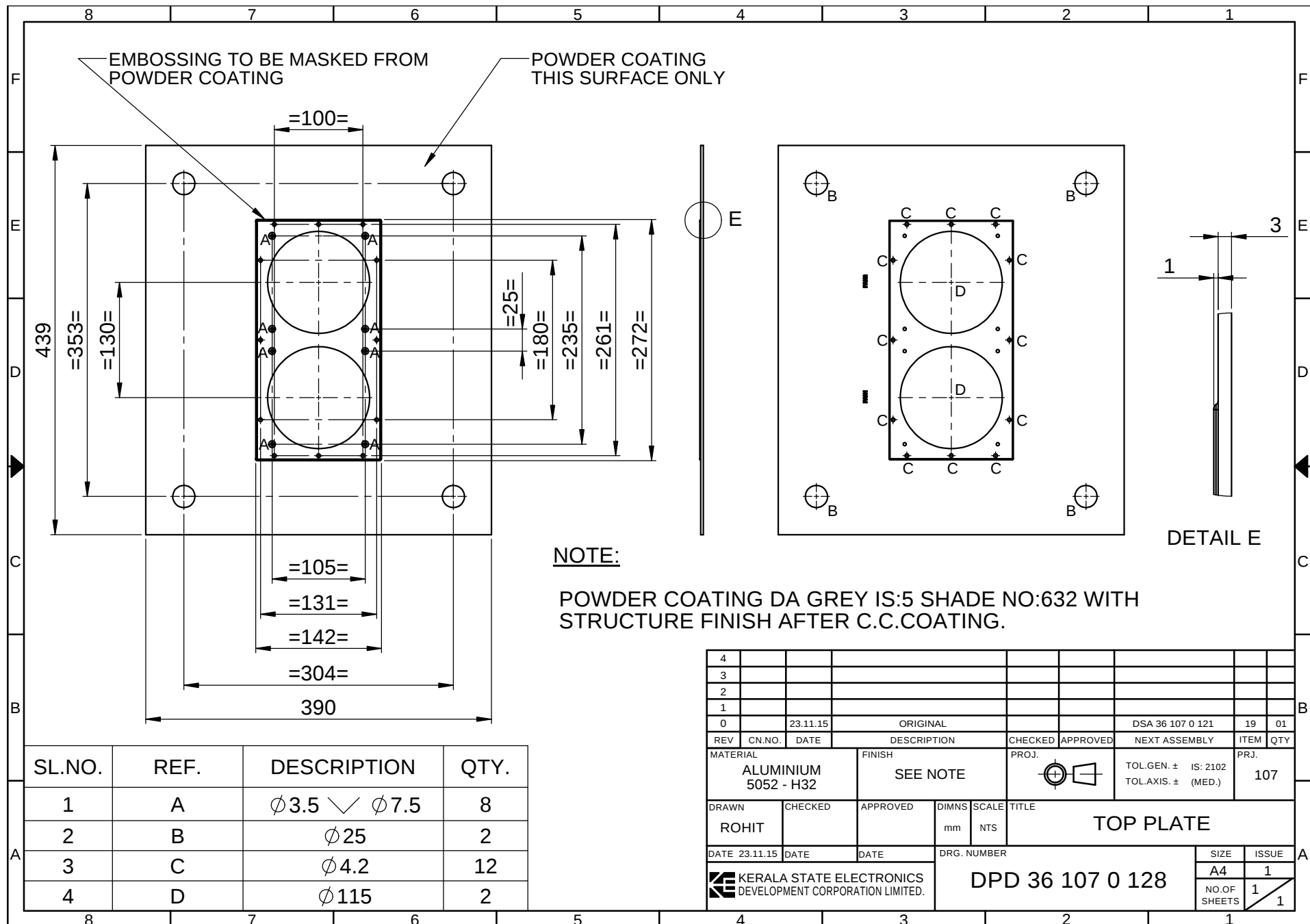
RESTRICTED

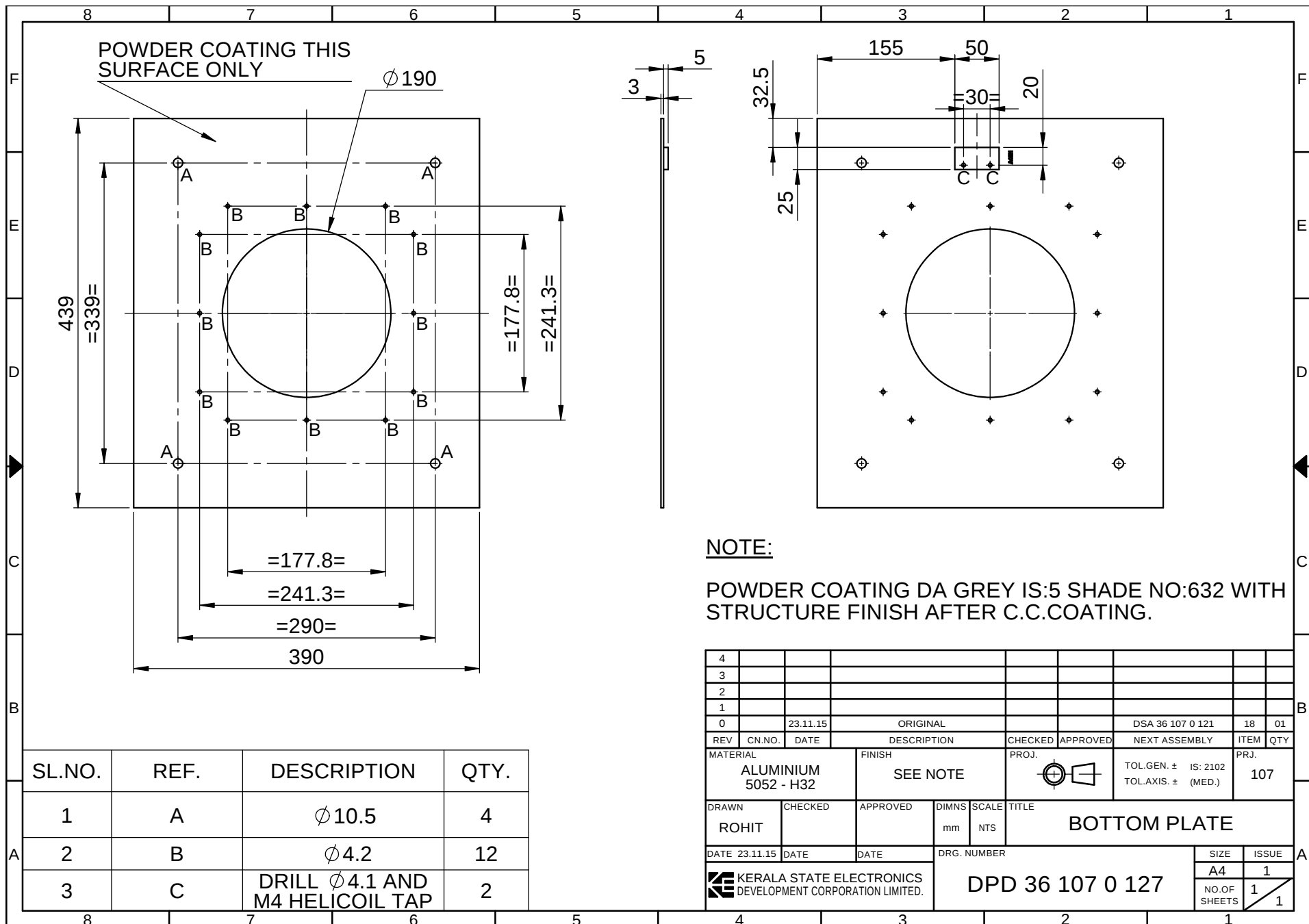


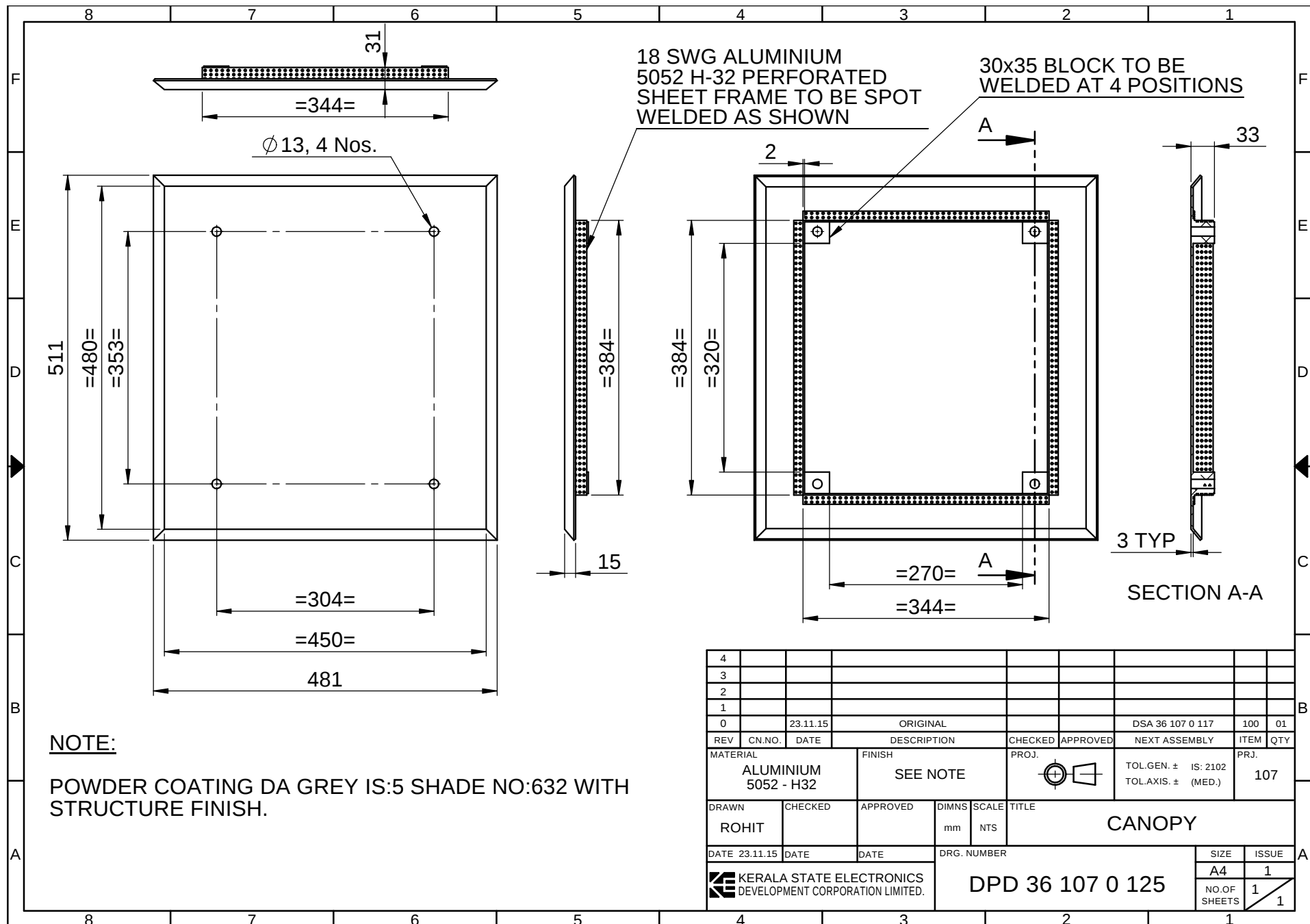


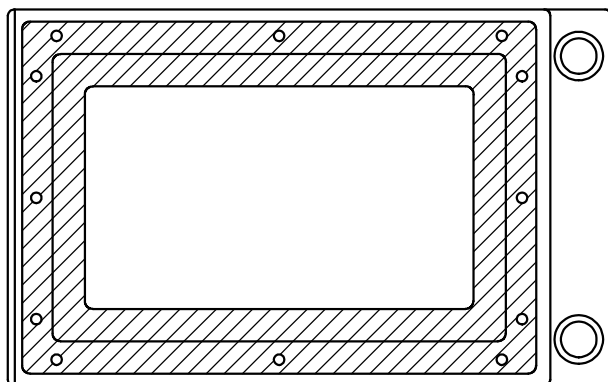




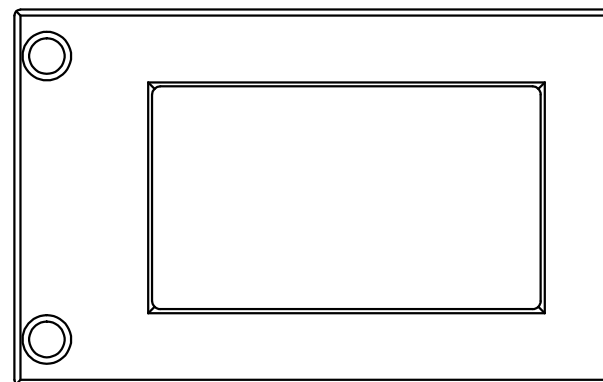








REAR VIEW

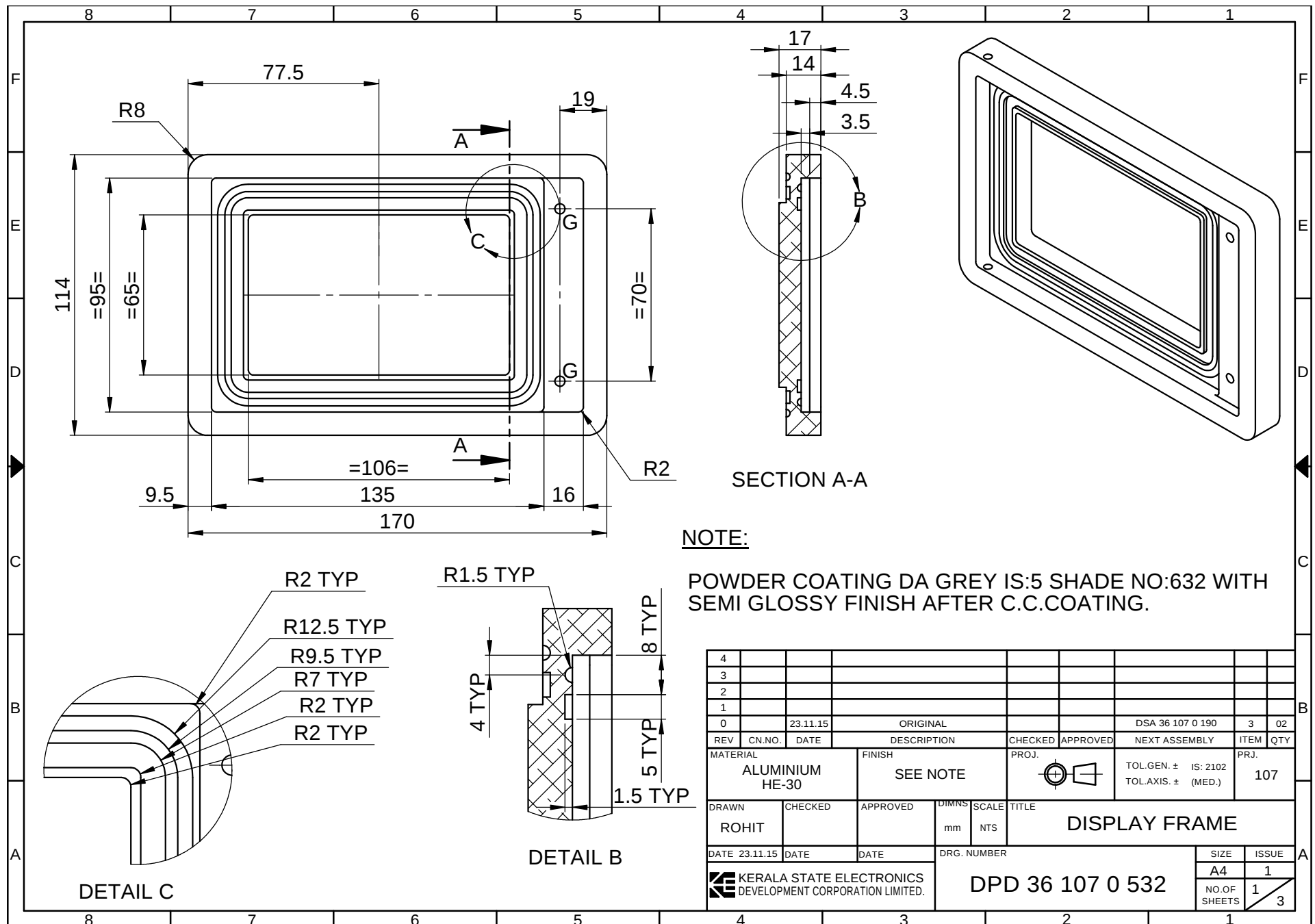


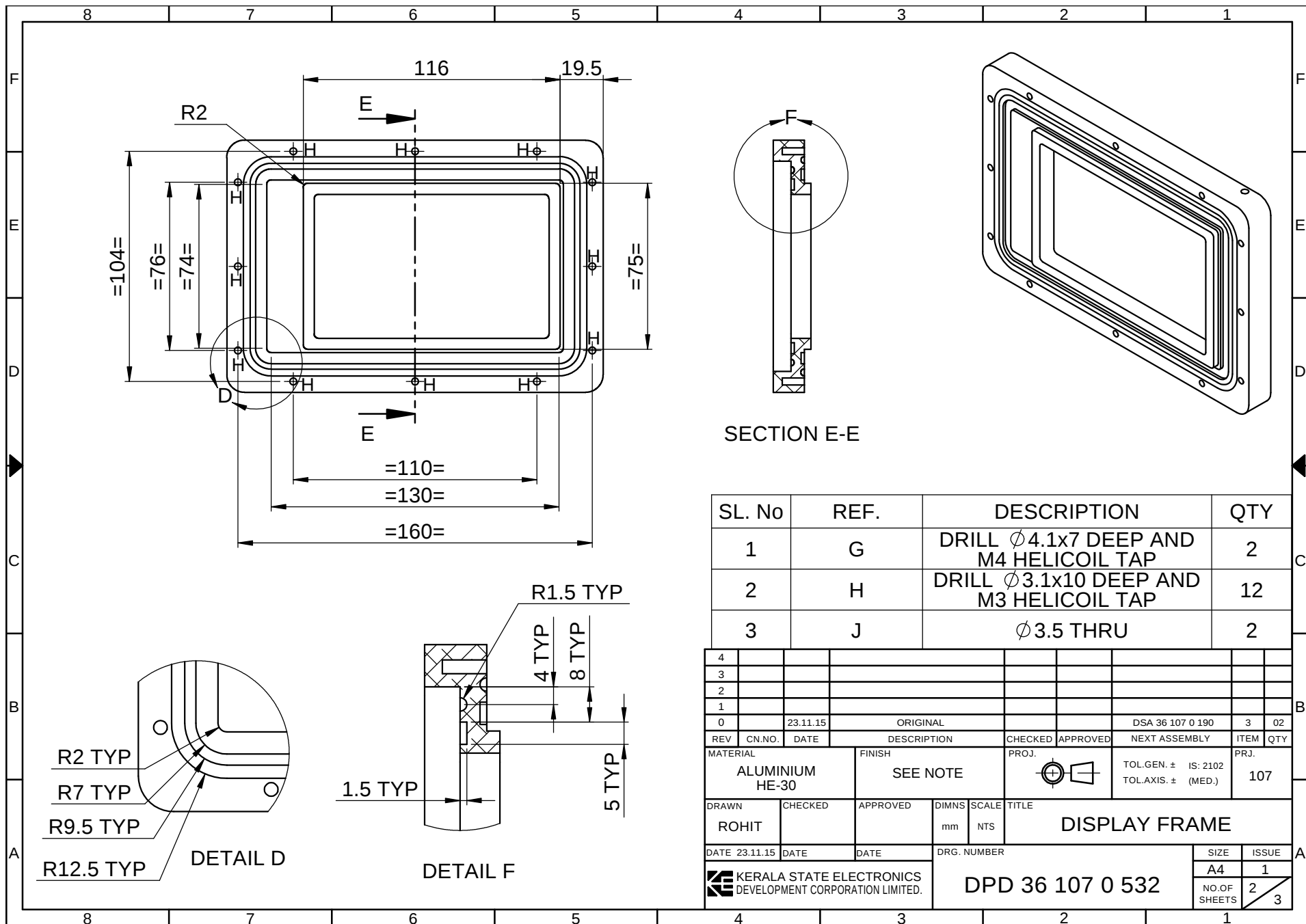
FRONT VIEW

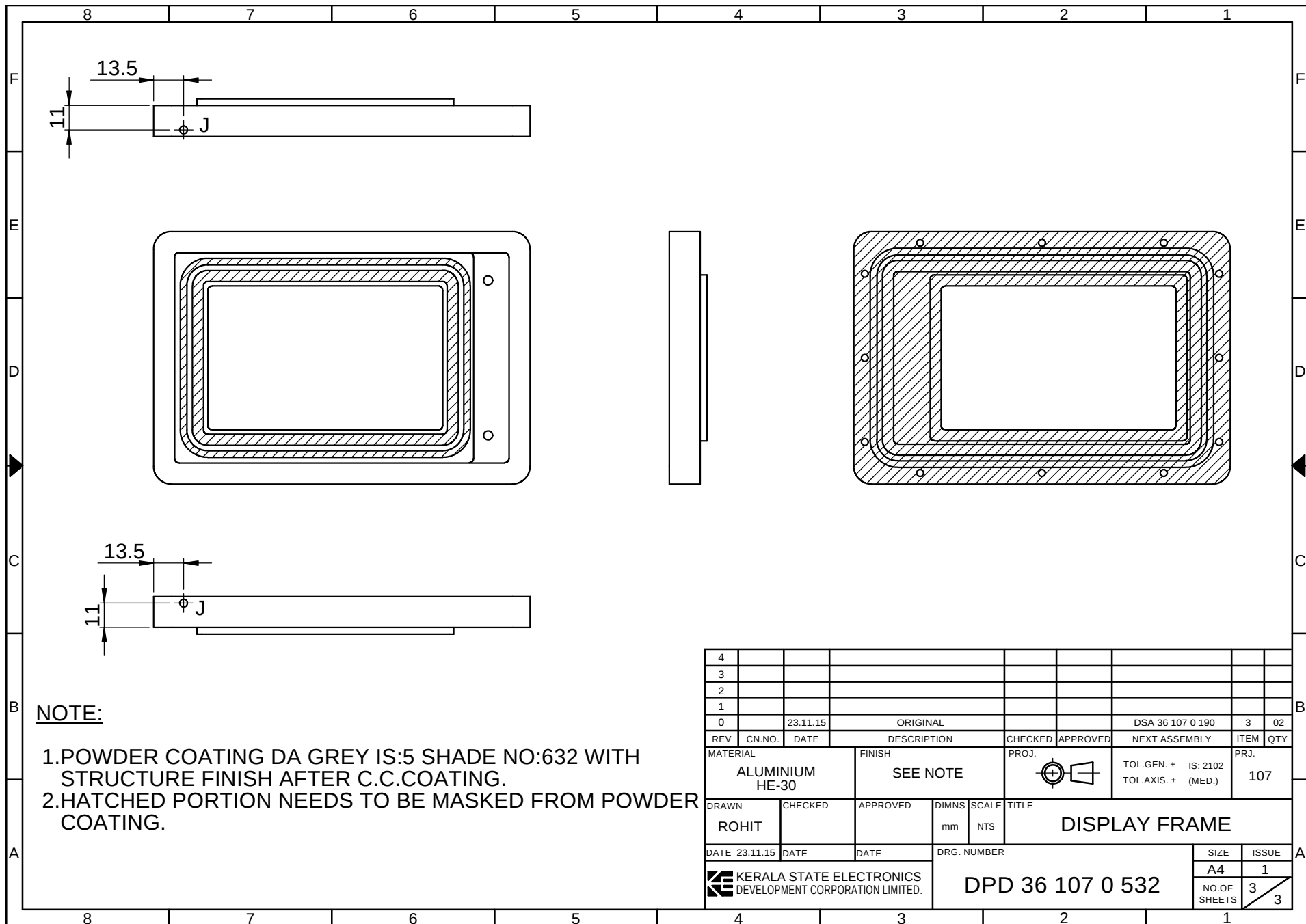
NOTE:

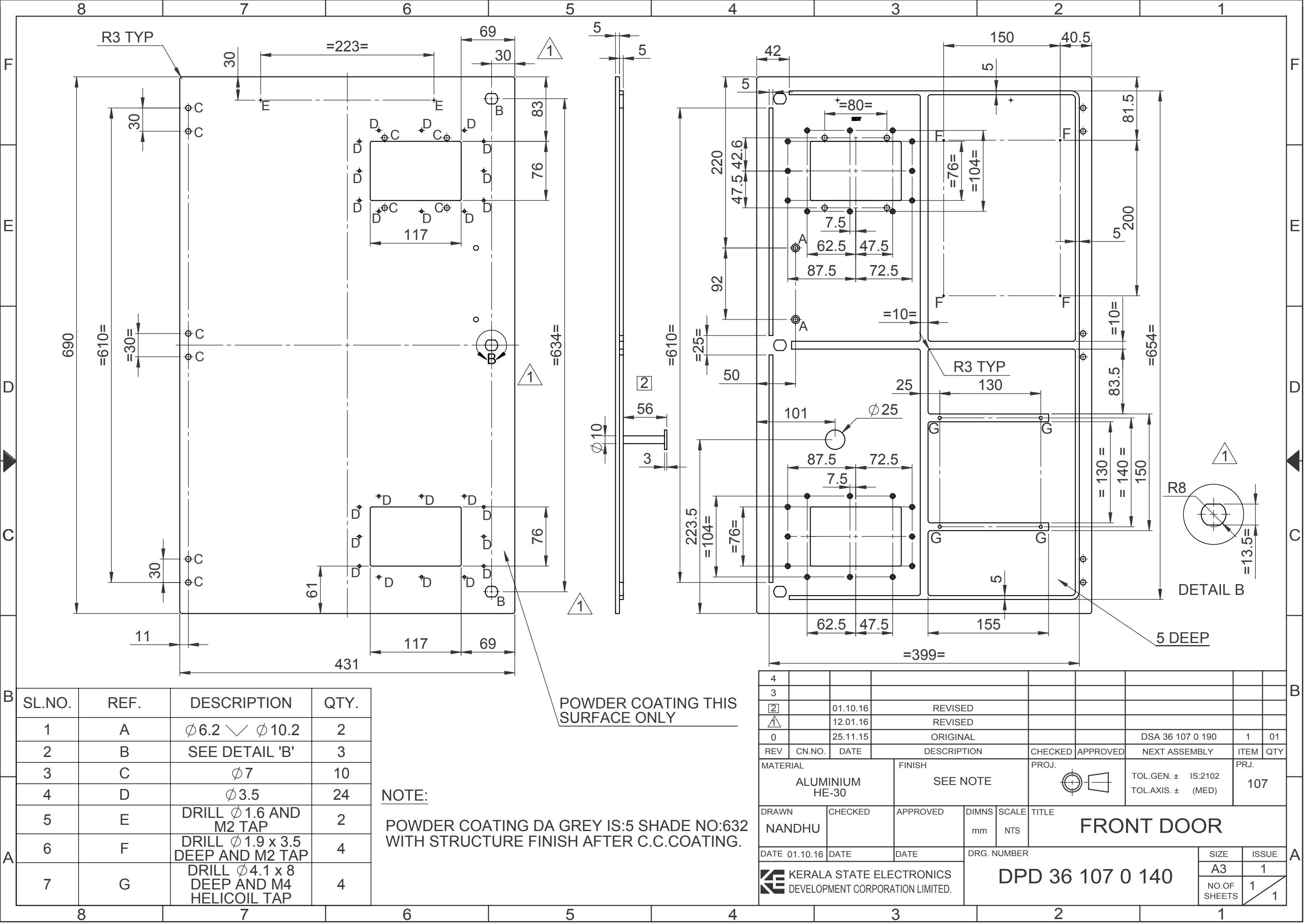
1. POWDER COATING DA GREY IS:5 SHADE NO:632 WITH STRUCTURE FINISH AFTER C.C.COATING.
2. HATCHED PORTION NEEDS TO BE MASKED FROM POWDER COATING.

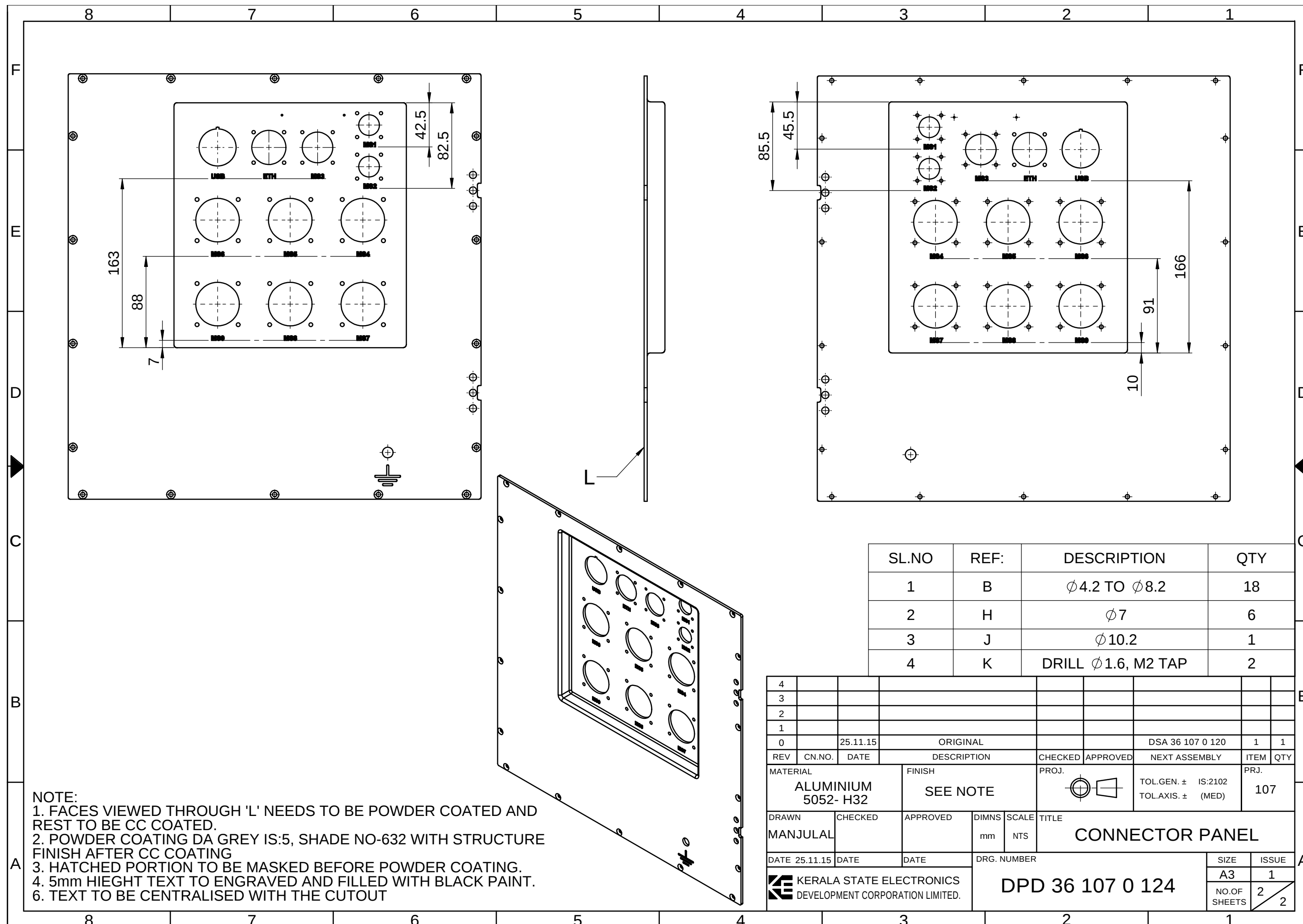
4										
3										
2										
1										
0		23.11.15	ORIGINAL					DSA 36 107 0 190	8	02
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH			PROJ.		PRJ.		
ALUMINIUM HE-30			SEE NOTE					TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)	107	
DRAWN	CHECKED	APPROVED	DIMMS	SCALE	TITLE					
ROHIT			mm	NTS	DISPLAY DOOR					
DATE 23.11.15 DATE DATE			DRG. NUMBER						SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.			DPD 36 107 0 531						A4	1
									NO.OF SHEETS	2

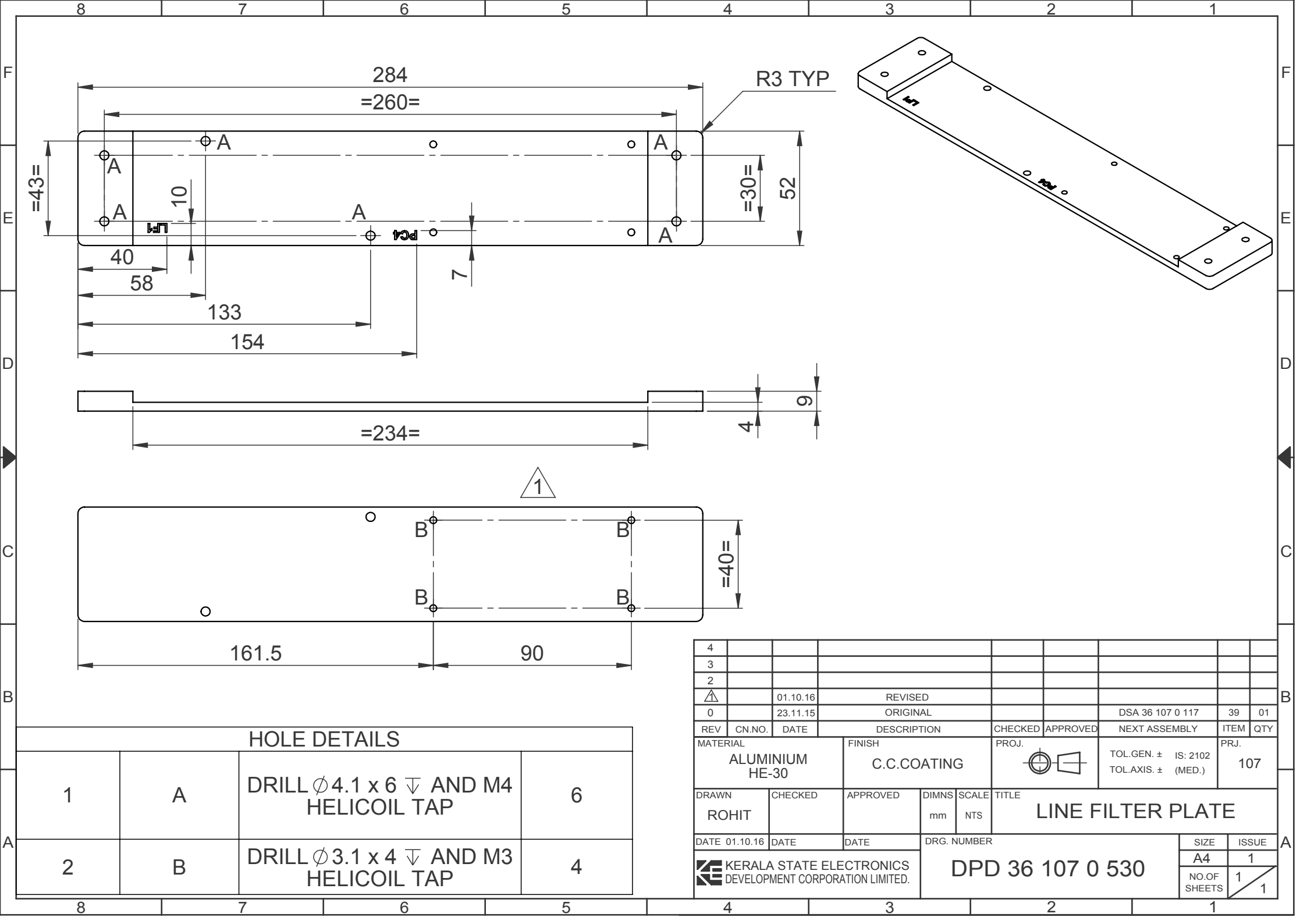


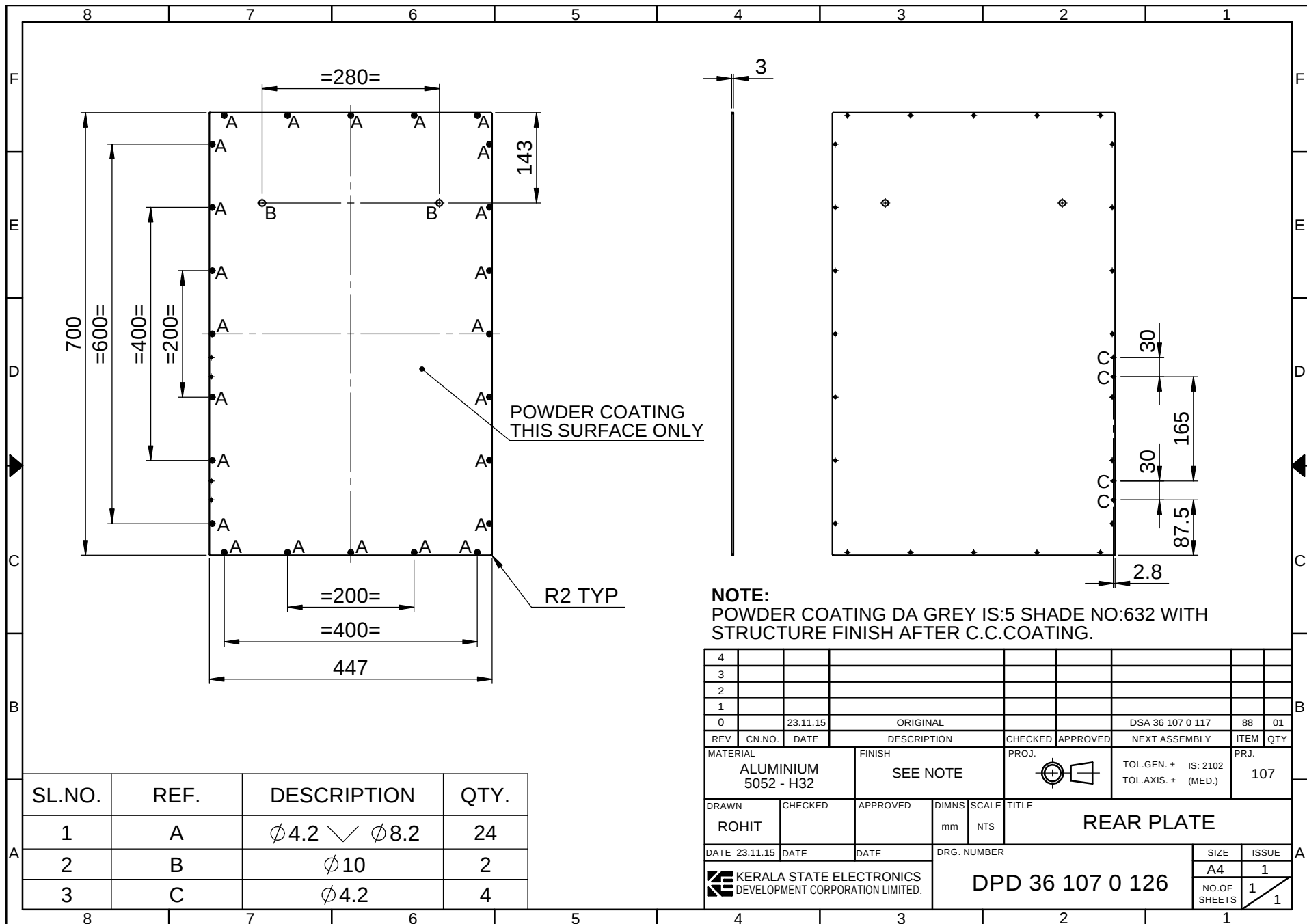


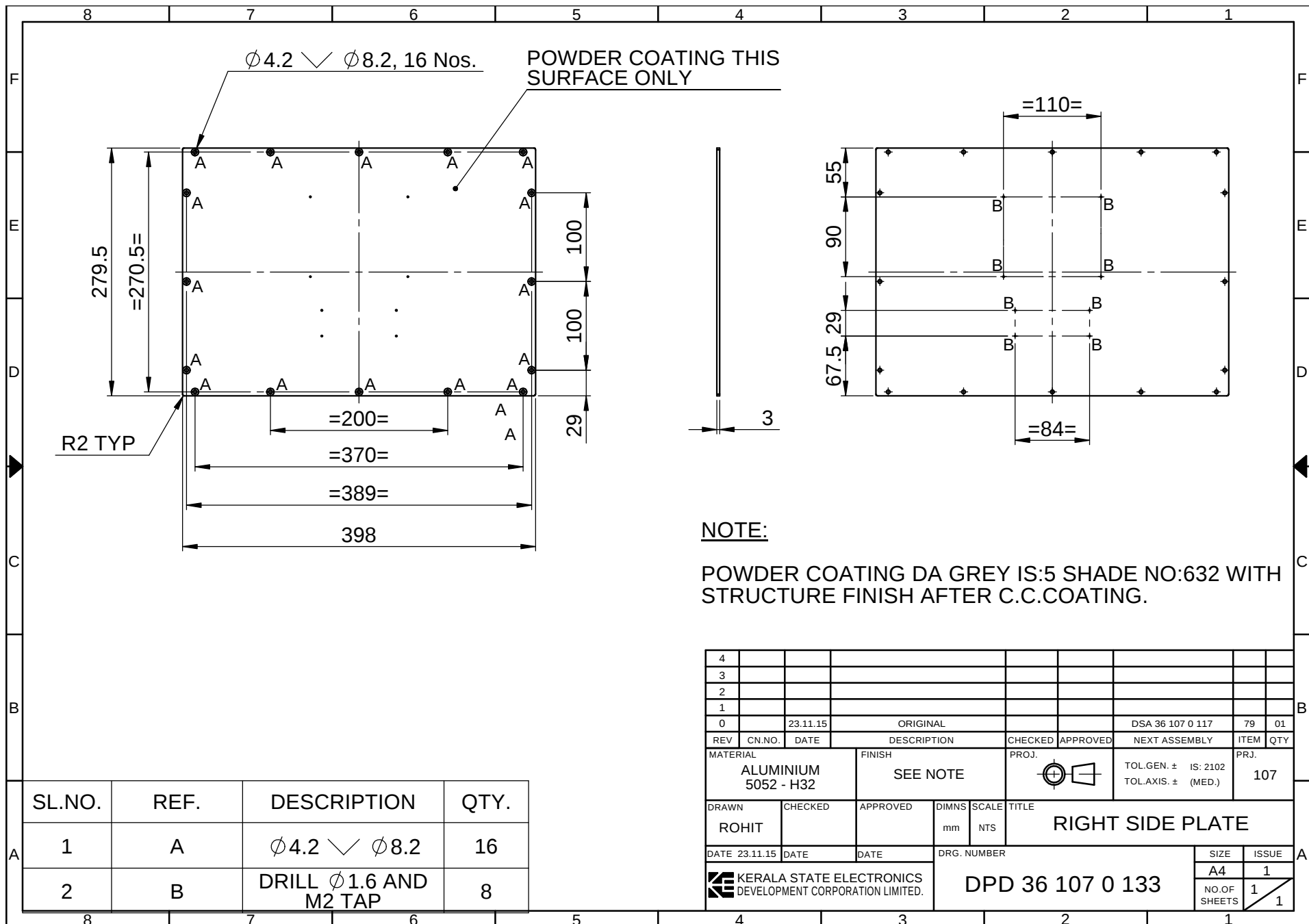






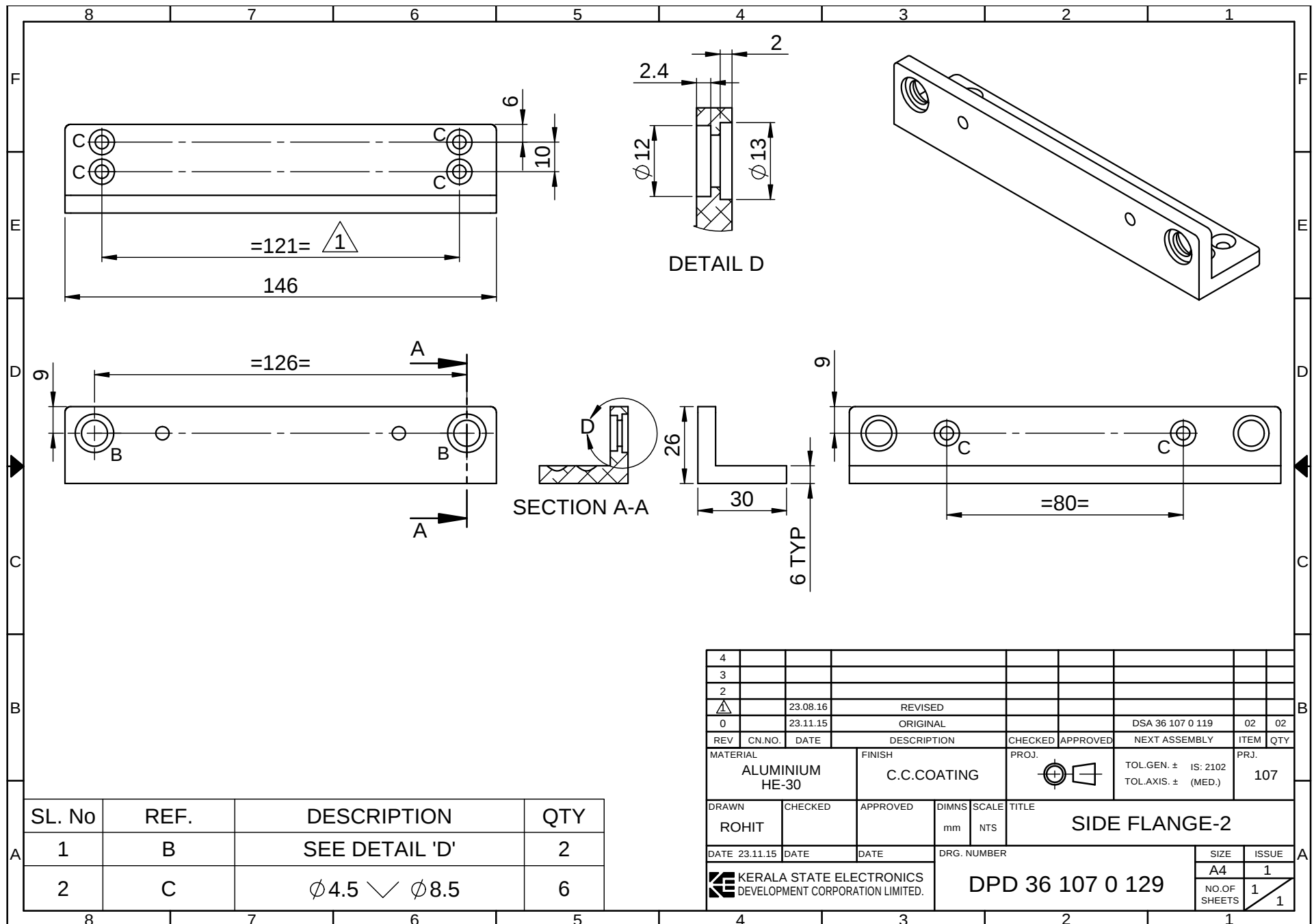


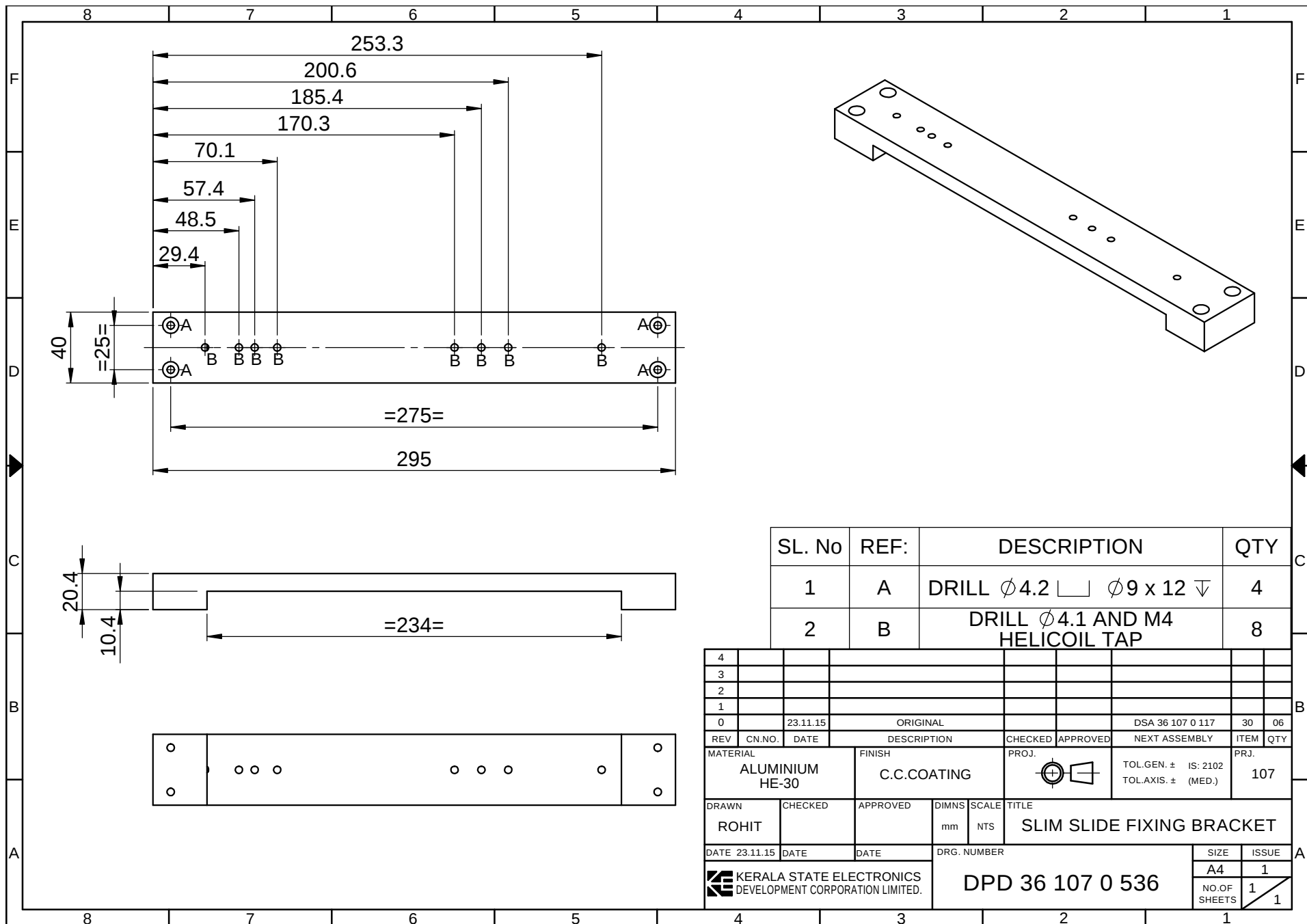


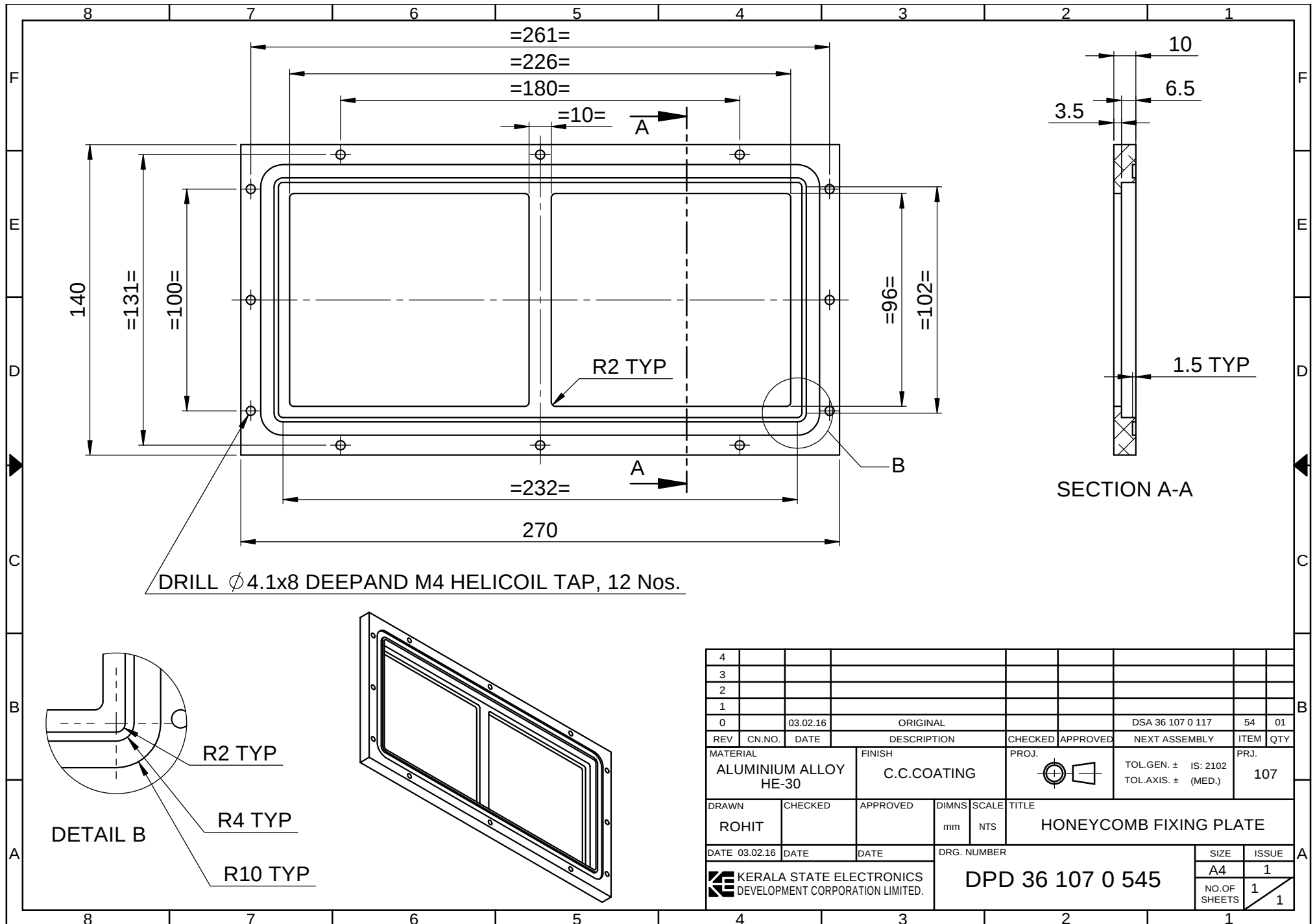


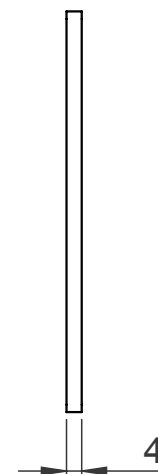
A

A

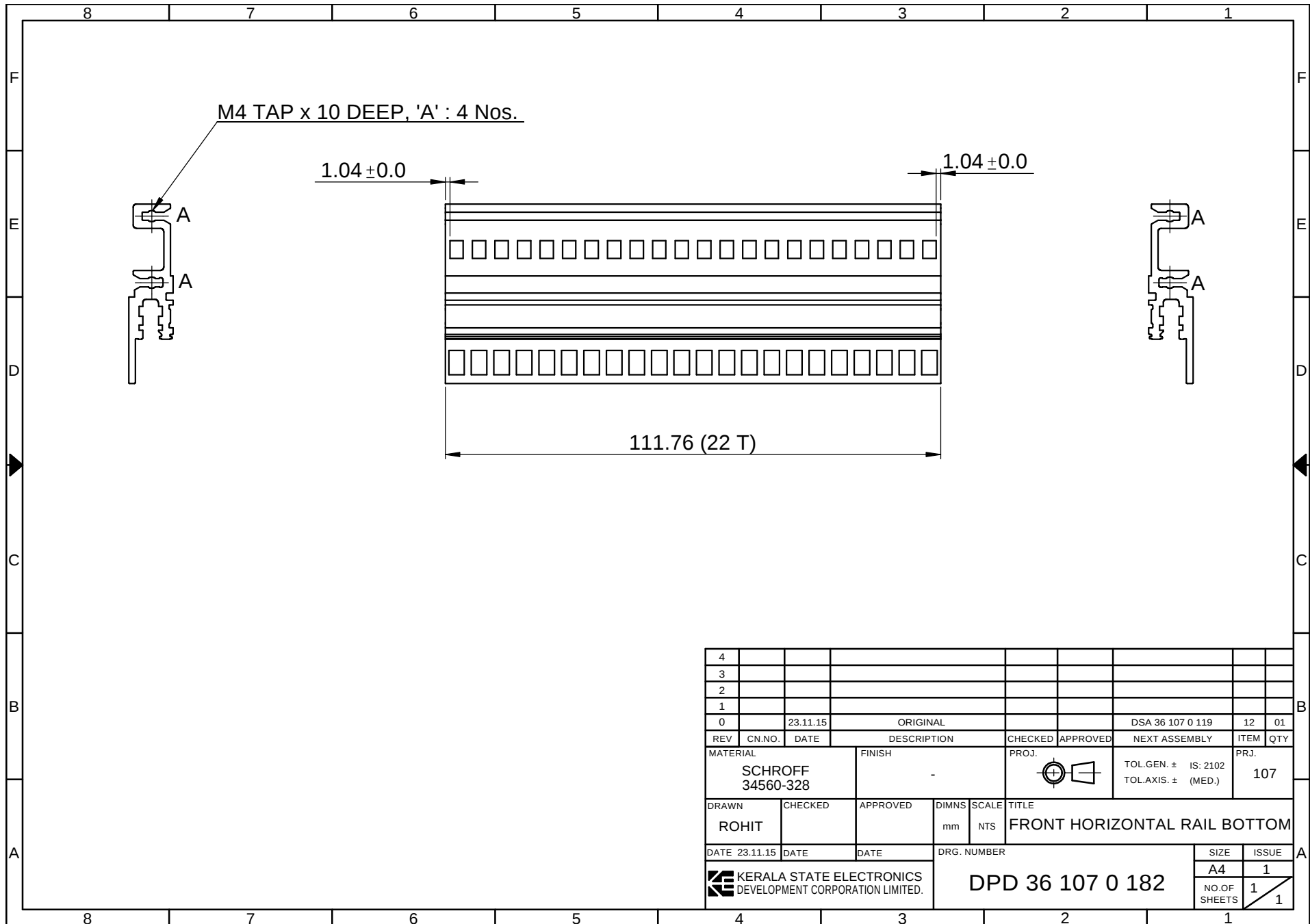




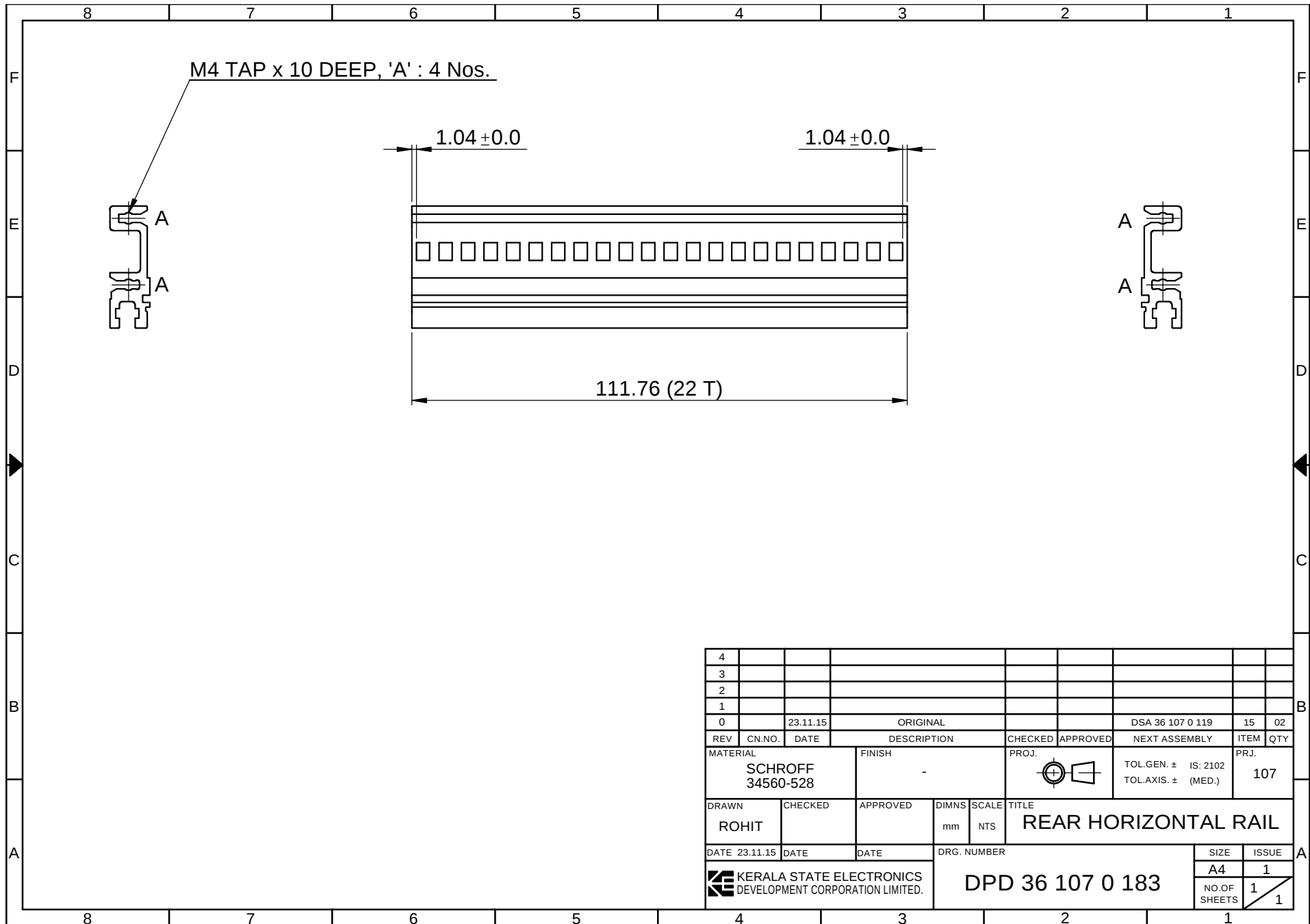




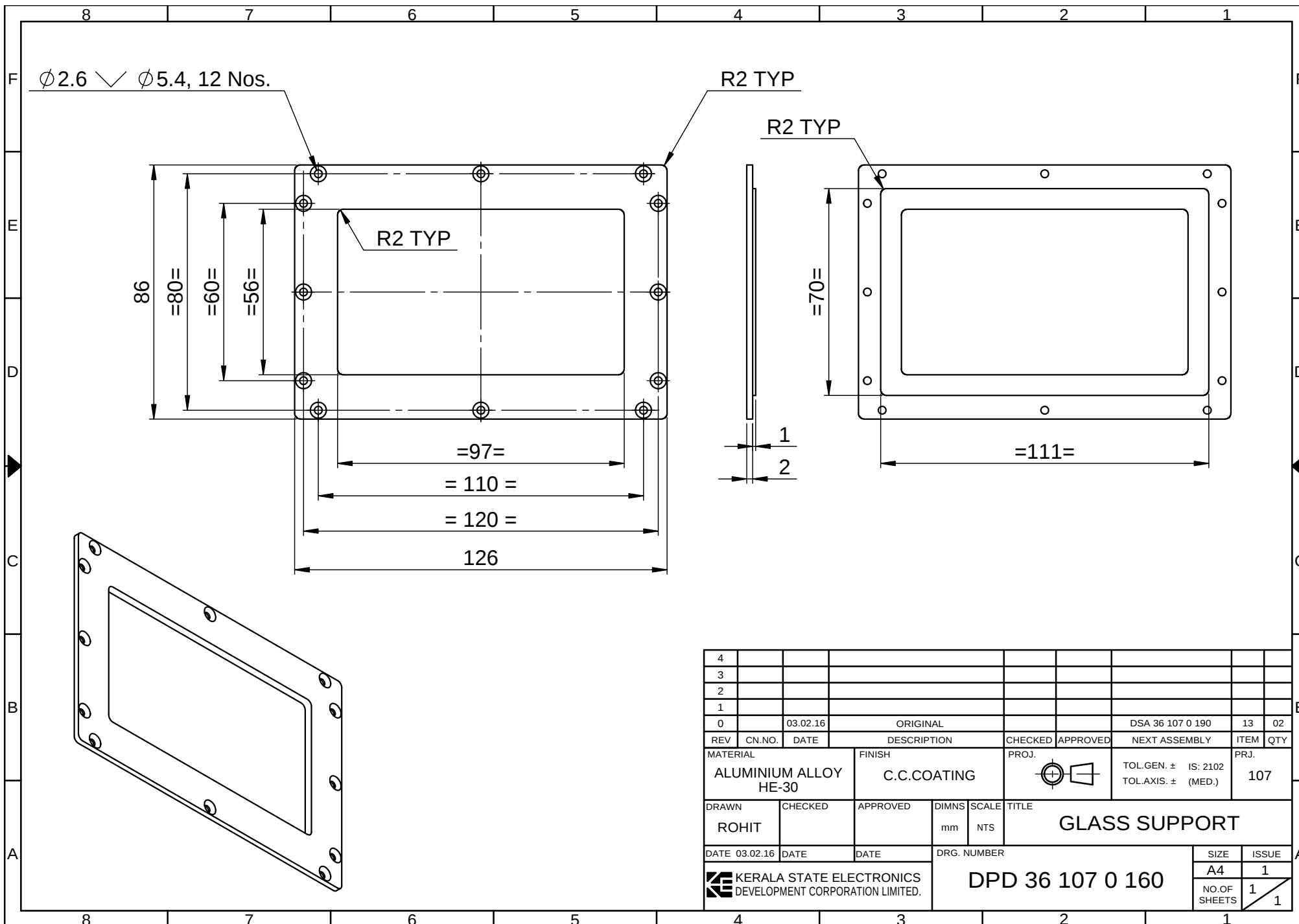
4										
3										
2										
1										
0		17.12.15	ORIGINAL				DSA 36 107 0 117	57	01	
REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY		
MATERIAL STANDARD HONEY COMB SHEET			FINISH -		PROJ. 	TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)	PRJ. 107			
DRAWN	CHECKED	APPROVED	DIMMS	SCALE	TITLE					
ROHIT			mm	NTS	TOP HONEY COMB-RTU					
DATE	17.12.15	DATE		DATE		DRG. NUMBER			SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.						DPD 36 107 0 546	A4		1	
							NO.OF SHEETS		1 / 1	

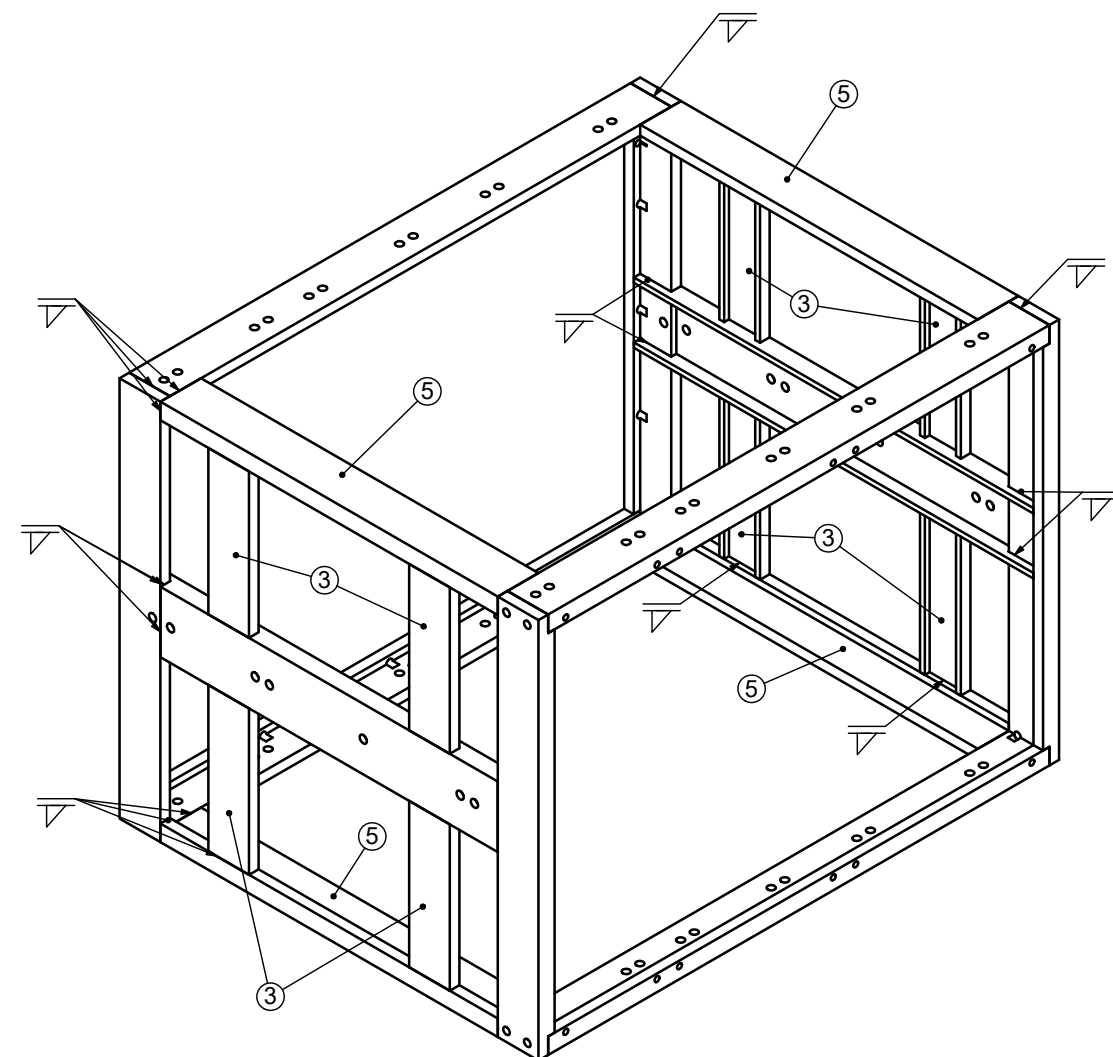


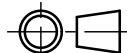
4															
3															
2															
1															
0		23.11.15	ORIGINAL							DSA 36 107 0 119		12	01		
REV	CN.NO.	DATE	DESCRIPTION					CHECKED	APPROVED	NEXT ASSEMBLY		ITEM	QTY		
MATERIAL			FINISH			PROJ.			TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)			PRJ.			
SCHROFF 34560-328			-									107			
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE								
ROHIT					mm	NTS	FRONT HORIZONTAL RAIL BOTTOM								
DATE 23.11.15		DATE	DATE		DRG. NUMBER							SIZE	ISSUE		
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.					DPD 36 107 0 182							A4	1		
												NO.OF SHEETS		1	1

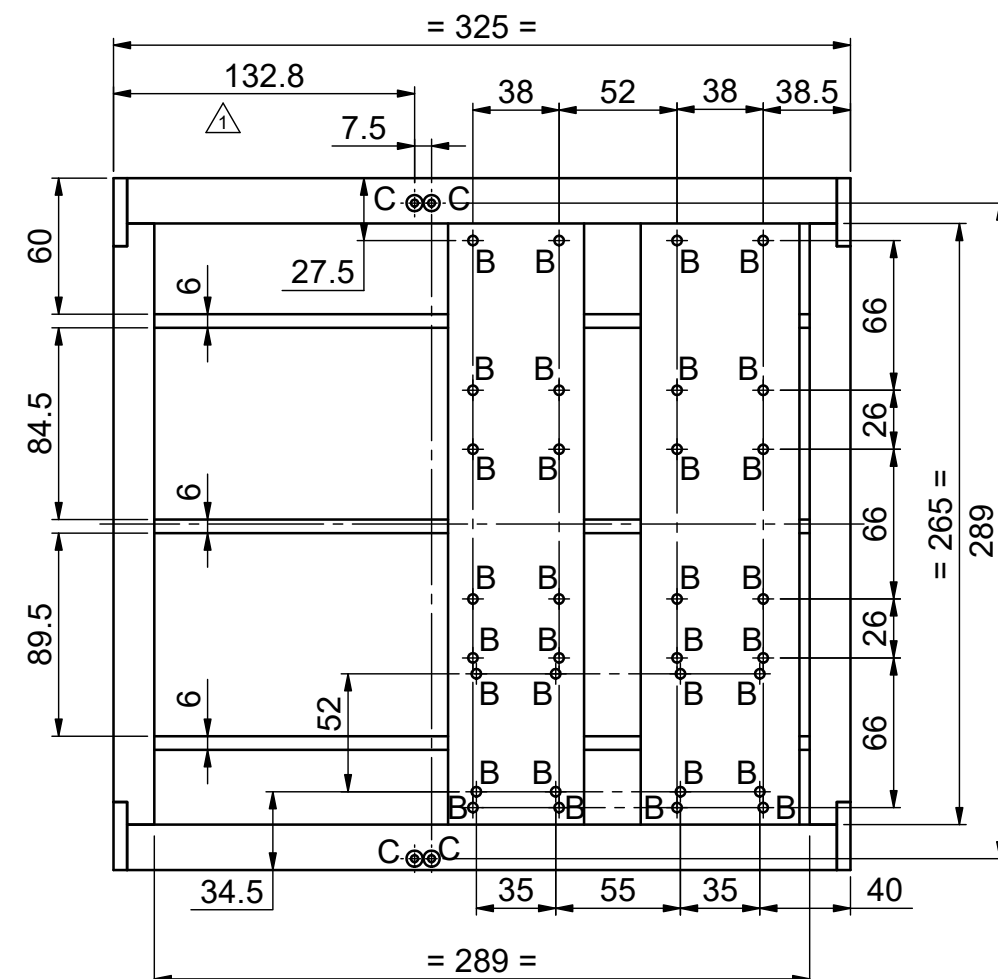


4										
3										
2										
1										
0		23.11.15	ORIGINAL				DSA 36 107 0 119		15	02
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH			PROJ.		TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)		PRJ.
SCHROFF 34560-528			-							107
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE			
ROHIT					mm	NTS	REAR HORIZONTAL RAIL			
DATE 23.11.15		DATE	DATE		DRG. NUMBER				SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.					DPD 36 107 0 183				A4	1
									NO.OF SHEETS	1

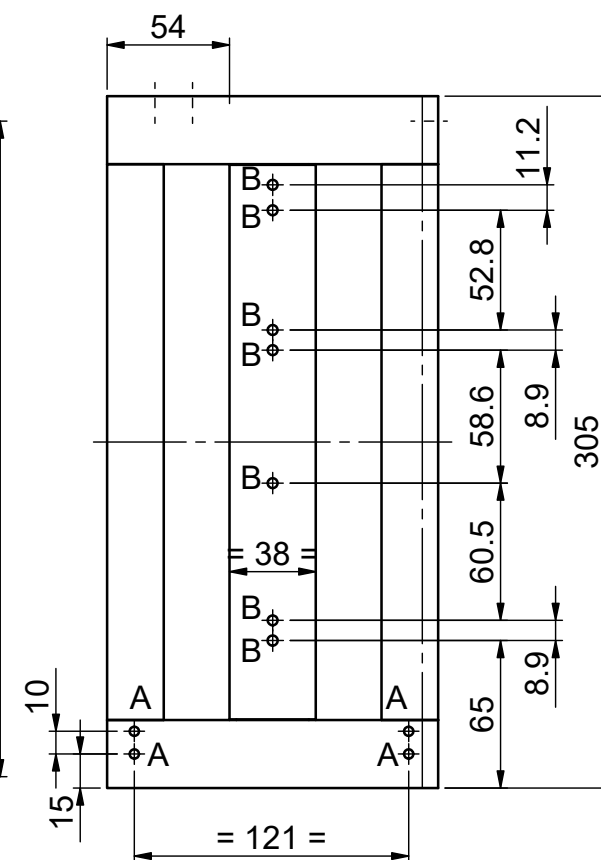




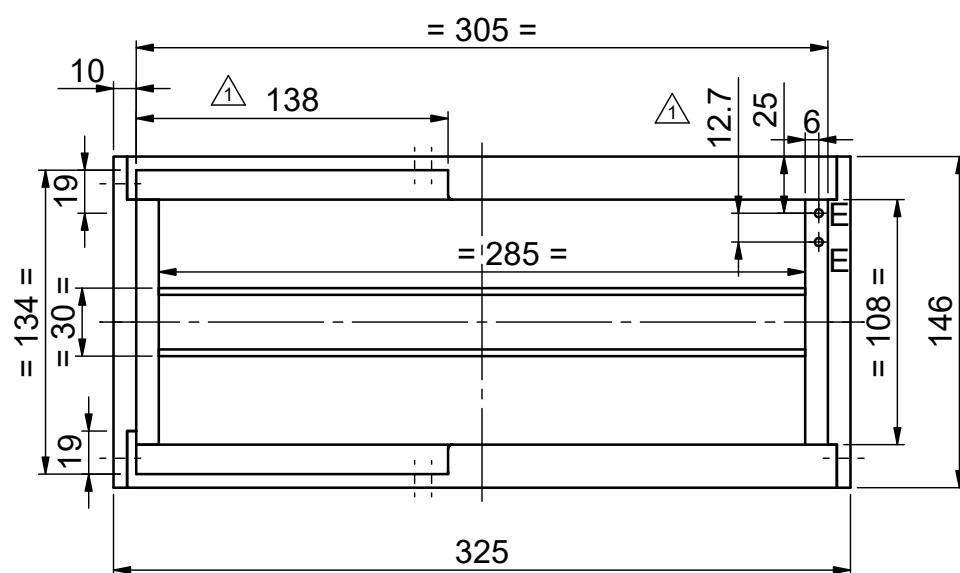
4										
3										
2										
	351	01.12.21	REVISED							
0		18.01.16	ORIGINAL				DSA 36 107 0 115	1	1	
REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS:2102 TOL.AXIS. ± (MED)		PRJ.	
ALUMINIUM ALLOY HE-30			CC COATING						107	
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE			
NANDHU					mm	NTS	CAGE-1			
DATE 01.12.21		DATE	DATE		DRG. NUMBER				SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.		DPD 36 107 0 138				A4		1		
						NO.OF SHEETS		2 / 2		



TOP VIEW



SIDE VIEW



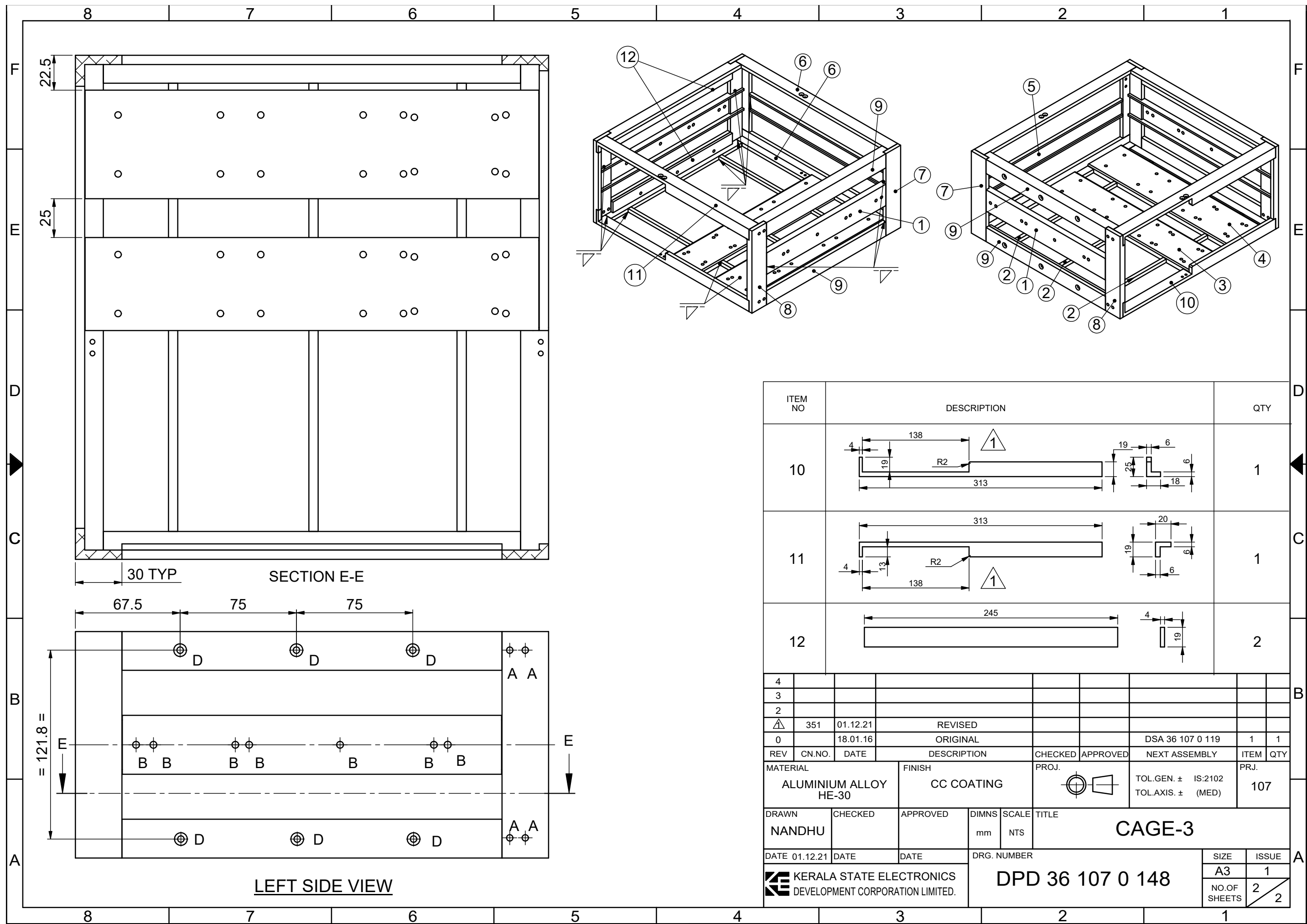
FRONT VIEW

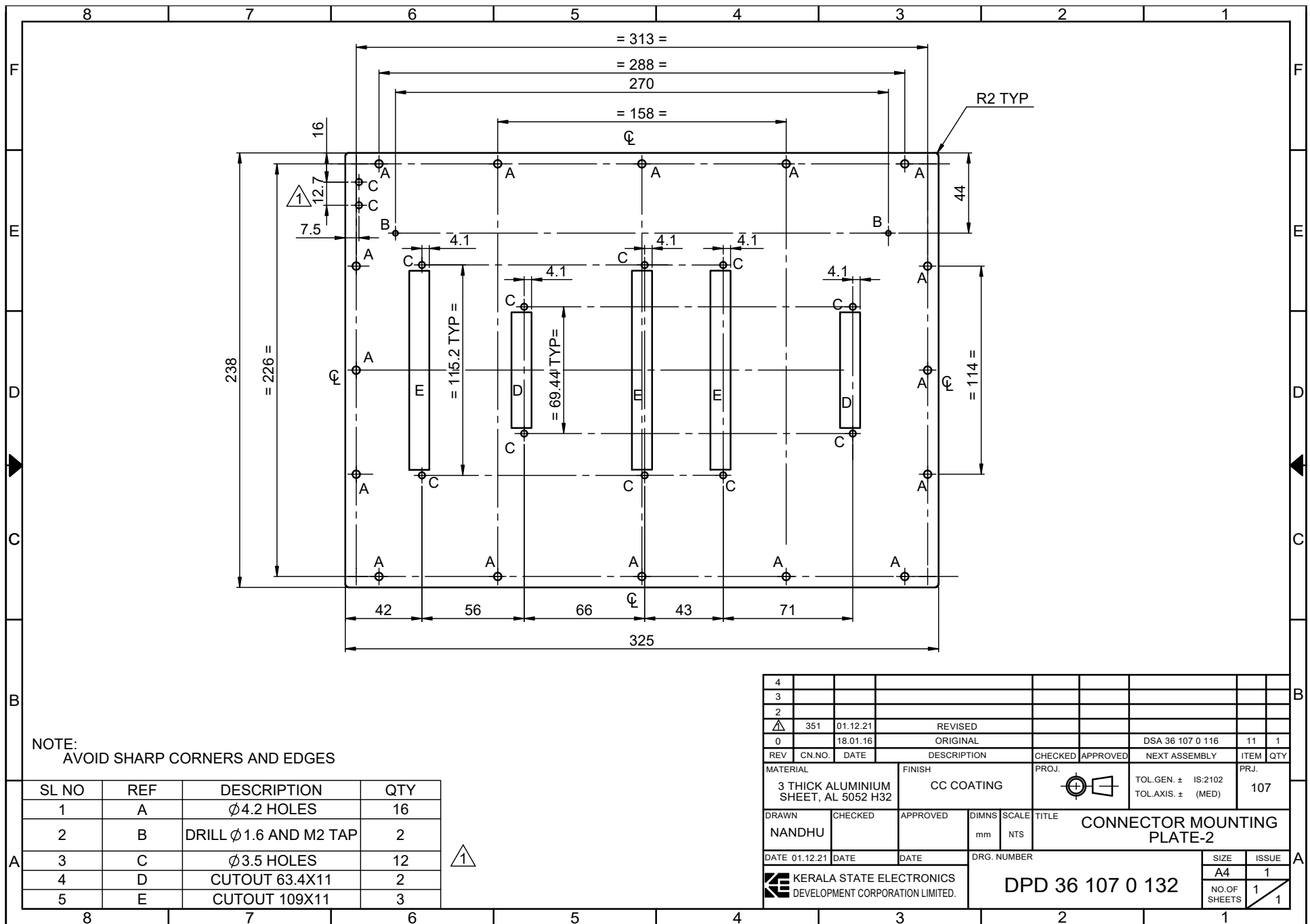
NOTE:

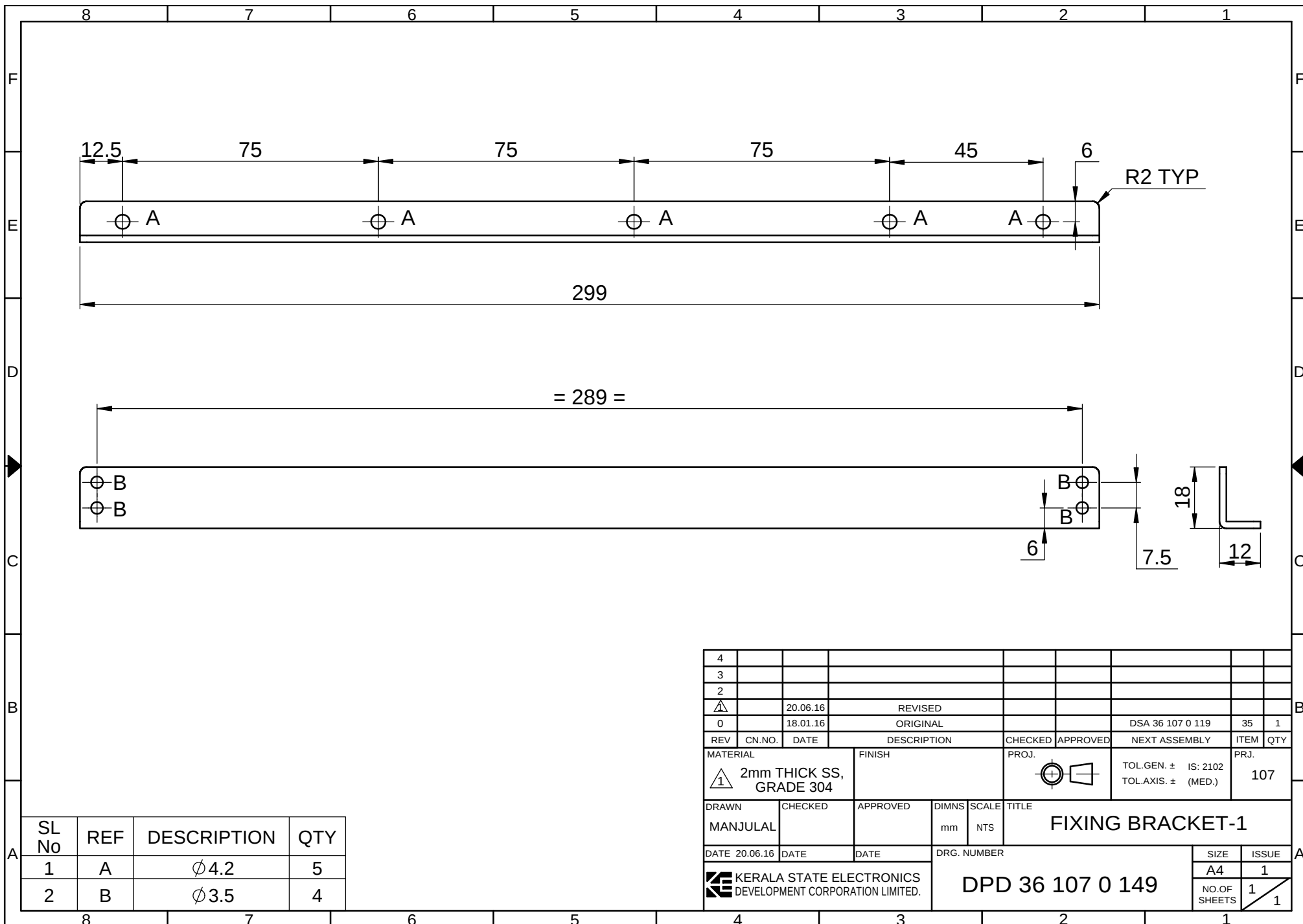
1. ALL JOINTS TO BE STITCH WELDED AND GROUND SMOOTH
2. DRILLING AFTER WELDING

ITEM NO	DESCRIPTION	QTY
1		2
2		3
3		1
4		1
5		1
6		2
7		2
8		2
9		4

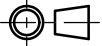
4									
3									
2									
	351	01.12.21	REVISED						
0		18.01.16	ORIGINAL					DSA 36 107 0 119	1 1
REV	CN.NO.	DATE	DESCRIPTION			CHECKED	APPROVED	NEXT ASSEMBLY	ITEM QTY
MATERIAL			FINISH			PROJ.		TOL.GEN. ± IS:2102 TOL.AXIS. ± (MED)	PRJ. 107
ALUMINIUM ALLOY HE-30			CC COATING						
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE				
NANDHU			mm	NTS	CAGE-3				
DATE 01.12.21	DATE	DATE	DRG. NUMBER					SIZE	ISSUE
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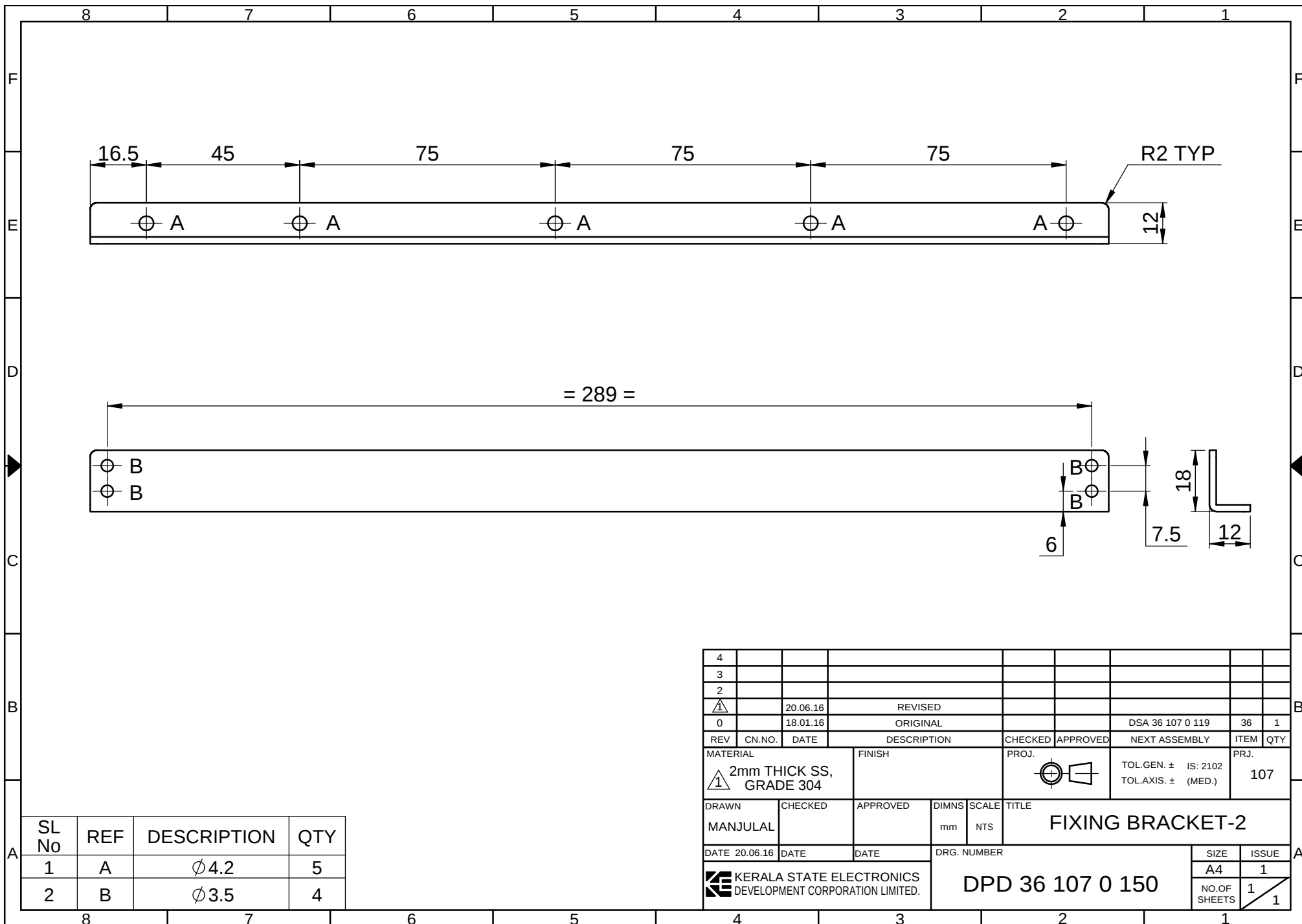


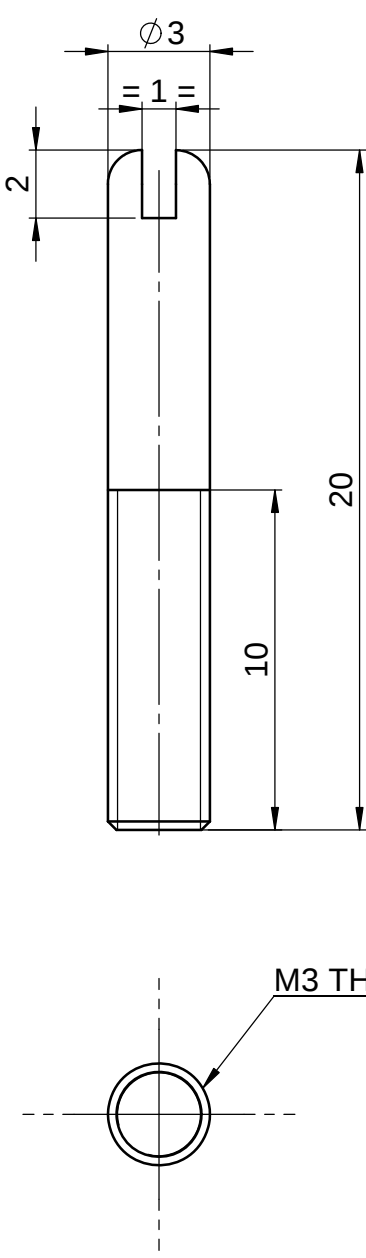
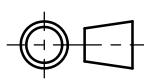
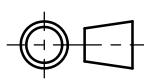
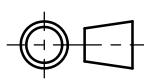


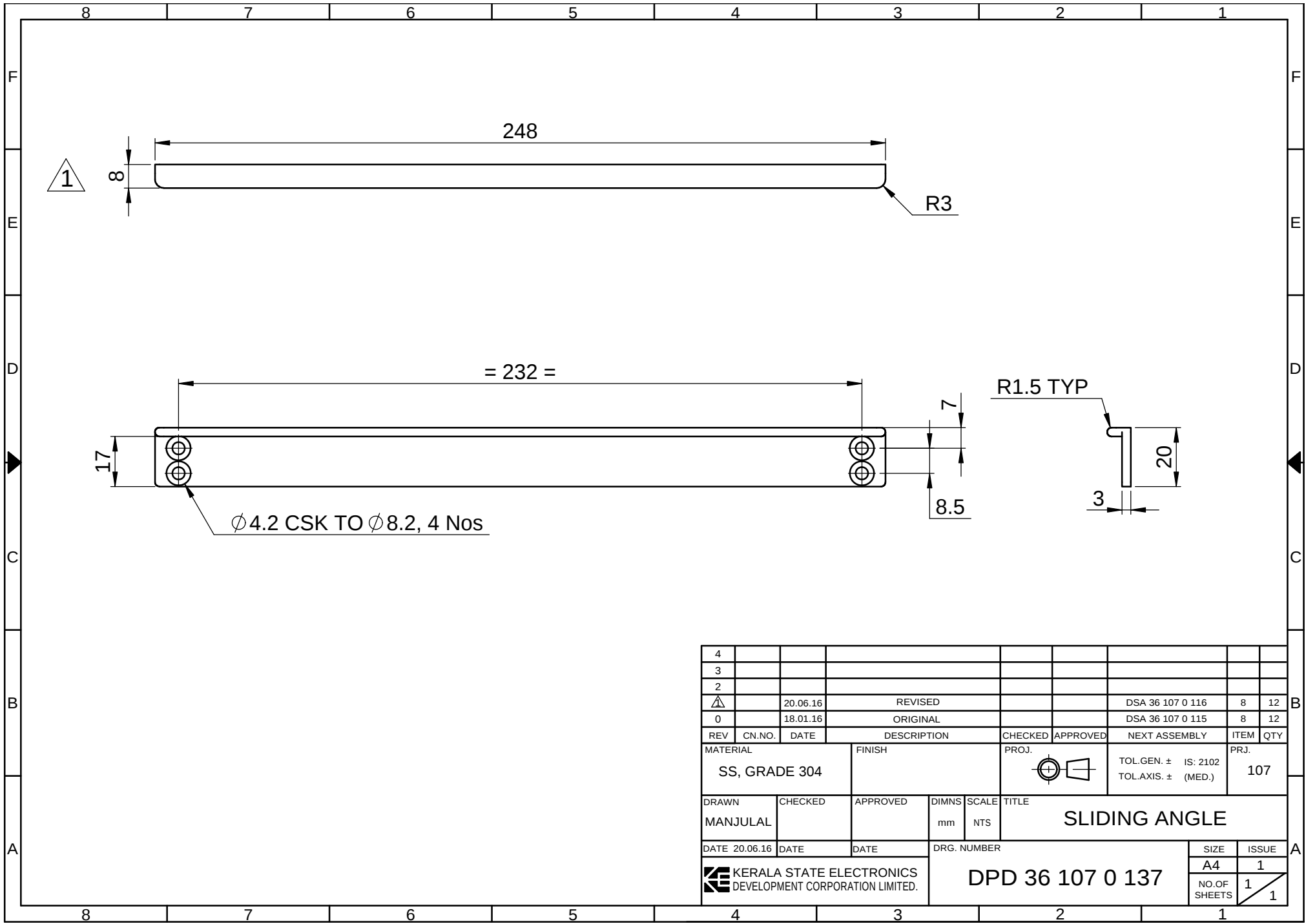


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2	B	Ø 3.5	4

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REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH		PROJ.		PRJ.		
	2mm THICK SS, GRADE 304						TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)	107	
DRAWN		CHECKED	APPROVED	DIMMS	SCALE	TITLE			
MANJULAL				mm	NTS	FIXING BRACKET-1			
DATE 20.06.16		DATE	DATE	DRG. NUMBER				SIZE	ISSUE
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.				DPD 36 107 0 149				A4	1
								NO.OF SHEETS	1



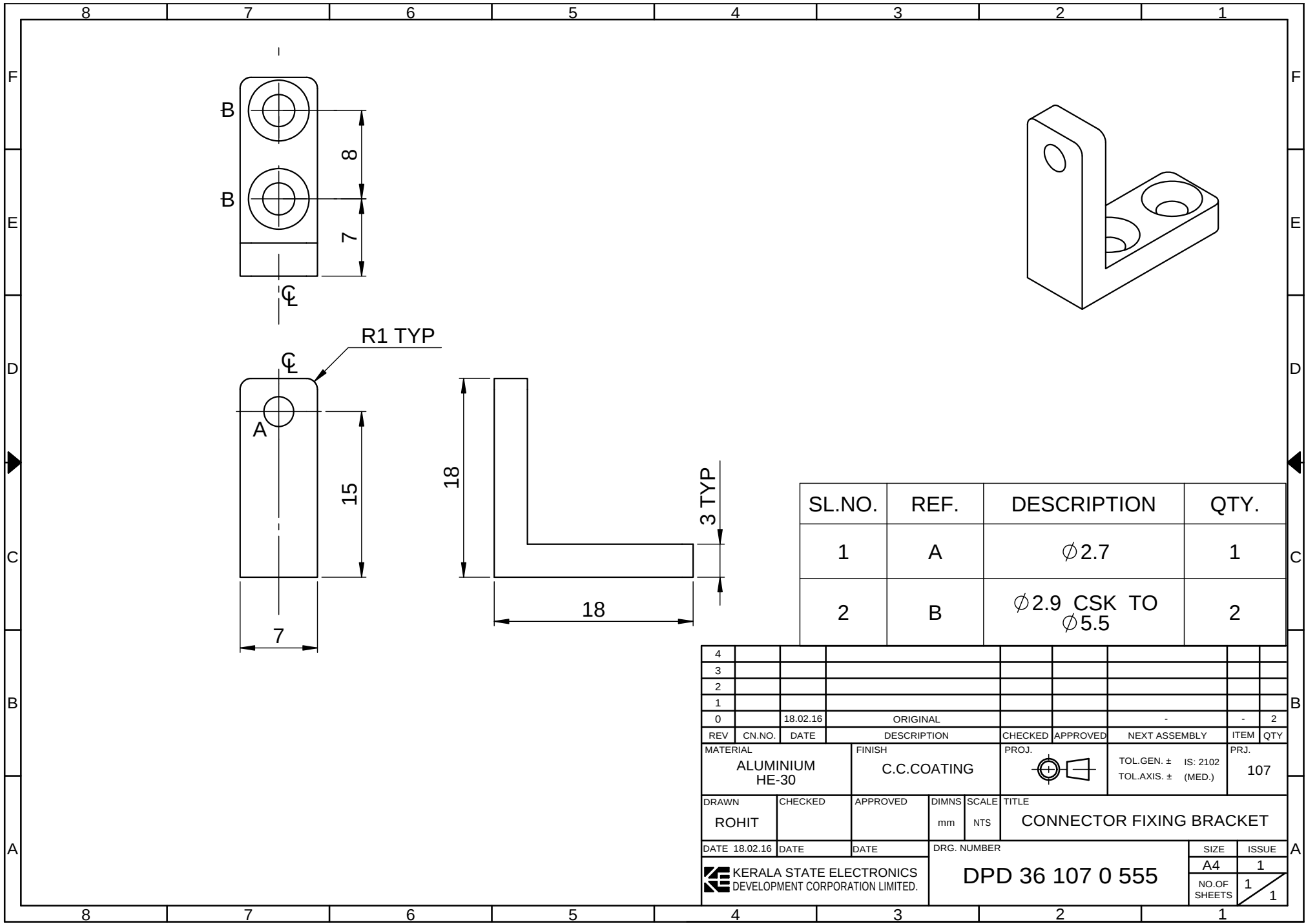
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REV	CN.NO.	DATE	DESCRIPTION					CHECKED	APPROVED	NEXT ASSEMBLY	ITEM QTY
MATERIAL			FINISH					PROJ.		TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)	PRJ. 107
SS, GRADE 304											
DRAWN	CHECKED	APPROVED	DIMNS	SCALE	TITLE						
MANJULAL			mm	NTS	SLIDING ANGLE						
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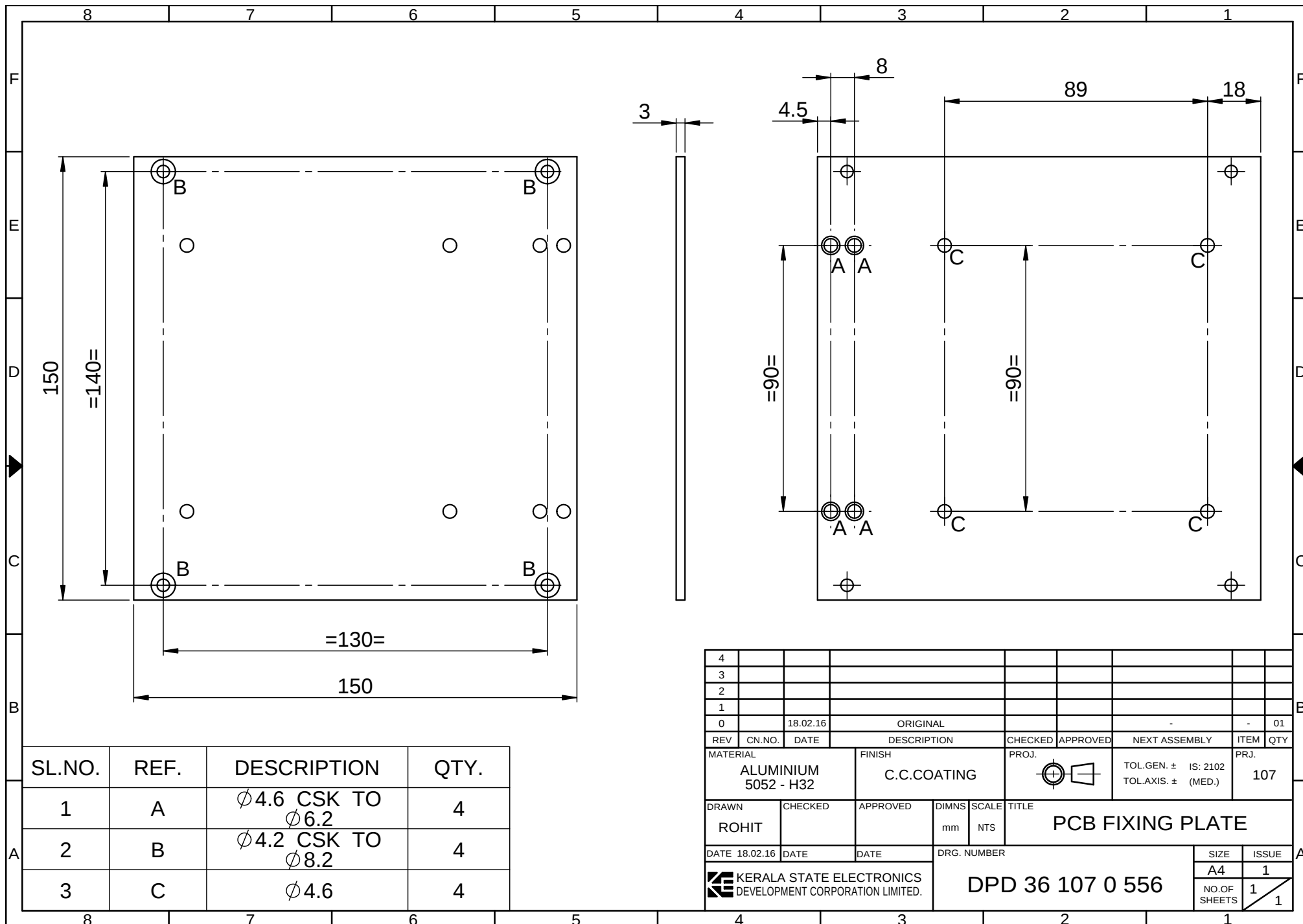
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DEVELOPMENT CORPORATION LIMITED.

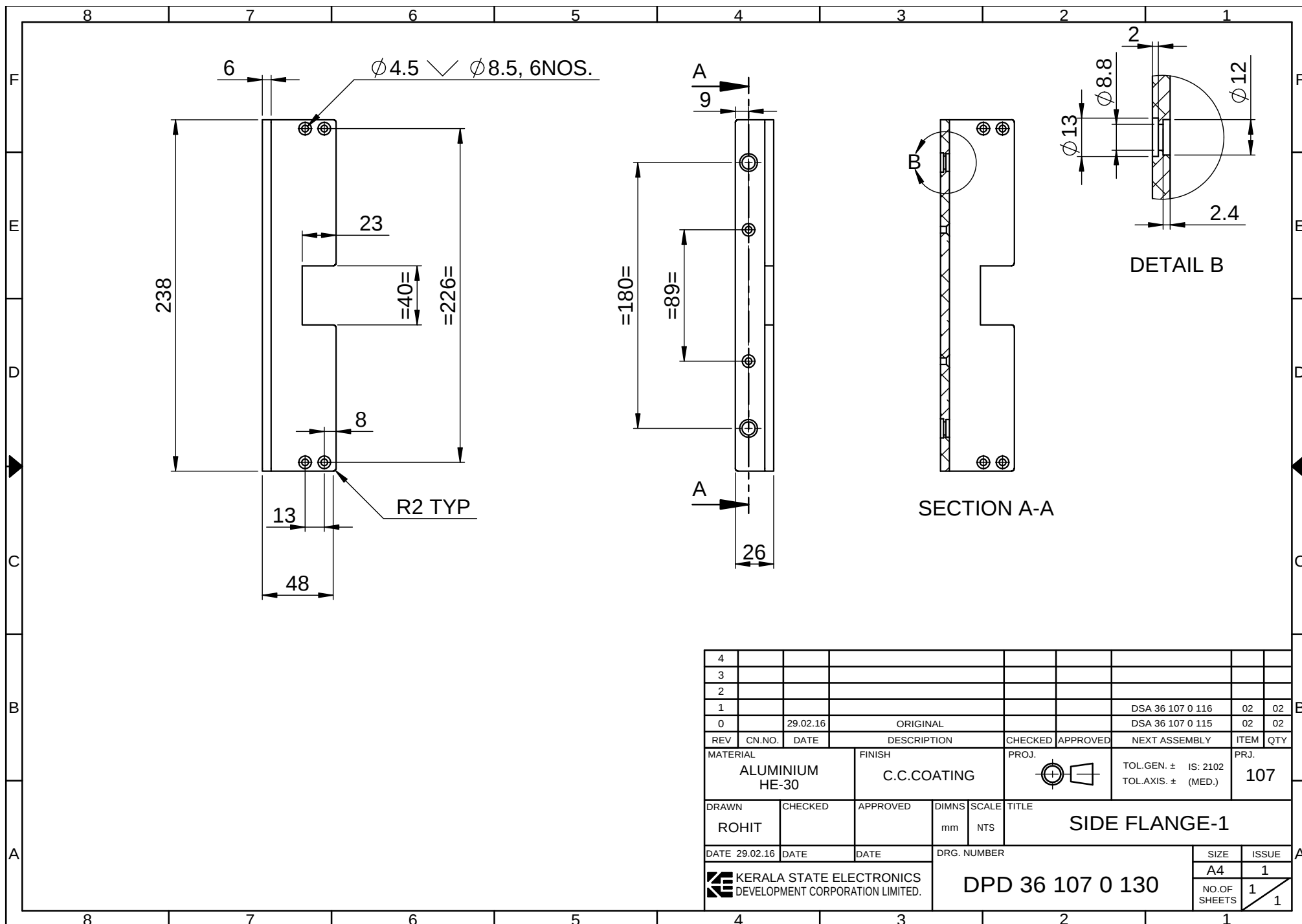
4		3		2		1				
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D									D	
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B	4									
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	1									
	0		02.11.16	ORIGINAL				DSA 36 107 0 190	44	04
REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY	
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS:2102		PRJ.	
NYLON			-				TOL.AXIS. ± (MED)		107	
DRAWN		CHECKED	APPROVED		DIMNS	SCALE	TITLE			
ROHIT					mm	NTS	SPACER-CC			
A	DATE 02.11.16		DATE	DATE	DRG. NUMBER			SIZE	ISSUE	A
					DPD 36 107 0 557			A4	1	
								NO.OF SHEETS	1	1
4		3		2		1				



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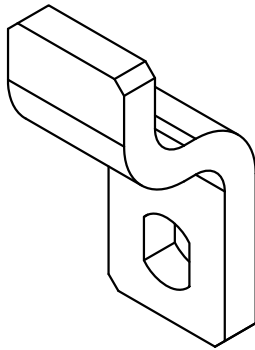
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REV	CN.NO.	DATE	DESCRIPTION		CHECKED	APPROVED	NEXT ASSEMBLY		ITEM QTY
MATERIAL			FINISH		PROJ.		TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.)		PRJ.
ALUMINIUM HE-30			C.C.COATING						107
DRAWN		CHECKED	APPROVED	DIMNS	SCALE	TITLE			
ROHIT				mm	NTS	CONNECTOR FIXING BRACKET			
DATE 18.02.16		DATE	DATE	DRG. NUMBER				SIZE	ISSUE
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 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED.				DPD 36 107 0 555				NO.OF SHEETS	1

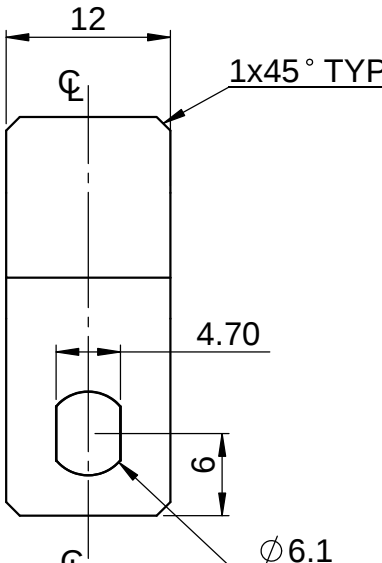


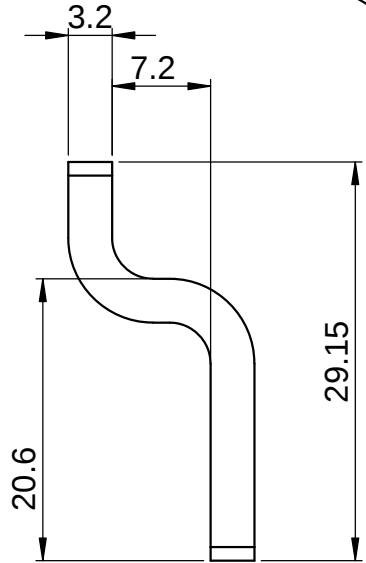


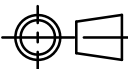
RESTRICTED

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B			B
A			A







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REV	CN.NO.	DATE	DESCRIPTION	CHECKED	APPROVED	NEXT ASSEMBLY	ITEM	QTY
MATERIAL			FINISH	PROJ.		TOL.GEN. ± IS:2102	PRJ.	
SS 304			-			TOL.AXIS. ± (MED)	GEN	
DRAWN		CHECKED	APPROVED	DIMNS	SCALE	TITLE		
NANDHU				mm	NTS	LOCK BRACKET		
DATE 12.04.16		DATE	DATE	DRG. NUMBER			SIZE	ISSUE
				SPG/GEN/433			A4	1
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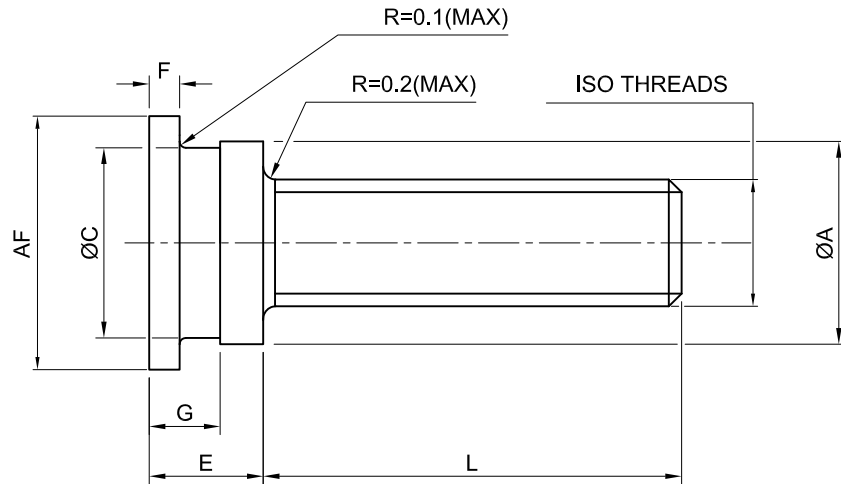
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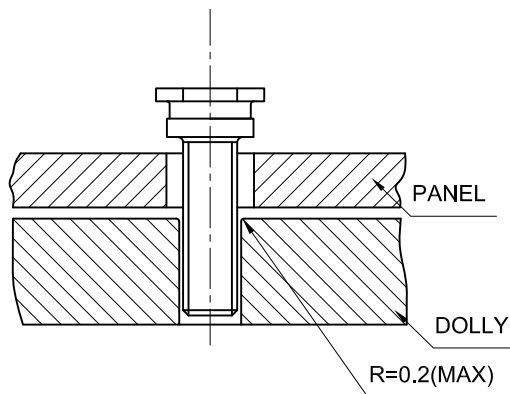


E

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C

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DPD 36 053 0 210	M 4	5.0	7.0	8.3	8.0	7.0	5.5	2.8	1.2	4.5
DPD 36 053 0 511	M 3	5.0	5.1	8.3 ^{+0.0/-0.5}	6.0	5.1 ^{+0.0/-0.5}	4.4 ^{±0.05}	1.8 ^{±0.05}	0.8 ^{±0.05}	4.5 ^{±0.05}
DRG.NO	ISO THDS.	PANEL THK.	PAN.HOL.Ø	L	A\F	ØA	ØC	G	F	E

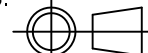
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4										
3										
2										
1										
0			ORIGINAL							
REV	CN.NO.	DATE	DESCRIPTION	ENGINEER	APPROVED	NUMBER	ITEM	QTY		

A

A

MATERIAL S.S IS:6603-04 Cr 18 Ni 10		FINISH		PROJ. 	NEXT ASSEMBLY TOL.GEN. ± TOL.AXIS. ±			PRJ. SP - 053	
DRAWN SHAKKIR	CHECKED	ENGINEER	DIMNS m m	SCALE NTS	TITLE STUD-CAPTIVE				
DATE 27\11\08	DATE	DATE	DOC CODE	DRG. NUMBER SEE CHART				SIZE A4	ISSUE 1
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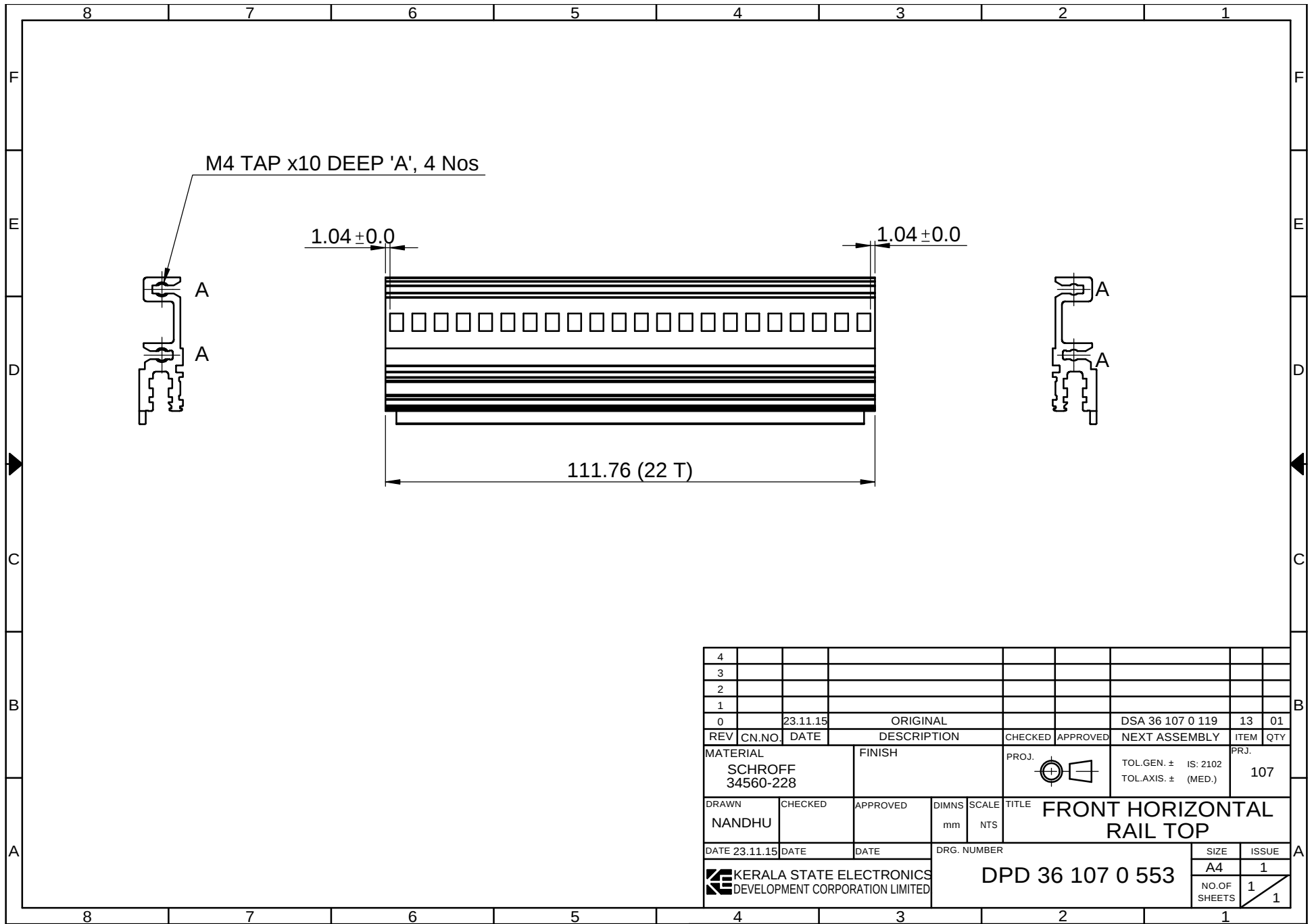
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DRAWN				CHECKED				ENGINEER				DIMNS				SCALE				TITLE															
NANDHU												1 : 1				HANDLE																			
MATERIAL				FINISH				CHROMIUM PLATING				PROJ.				TOL.GEN. ± IS : 2102				TOL.AXIS. ± (MED.)															
																PRJ.				SP - 054															
REV				CN.NO.				DATE				DESCRIPTION				ENGINEER				APPROVED				NUMBER				ITEM				QTY			
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REV	CN.NO.	DATE	DESCRIPTION							CHECKED	APPROVED	NEXT ASSEMBLY				ITEM	QTY					
MATERIAL			FINISH							PROJ.		TOL.GEN. ± IS: 2102 TOL.AXIS. ± (MED.) 				PRJ.		107				
SCHROFF 34560-228																						
DRAWN		CHECKED		APPROVED		DIMNS		SCALE		TITLE												
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DATE 23.11.15			DATE		DATE		DRG. NUMBER										SIZE		ISSUE			
 KERALA STATE ELECTRONICS DEVELOPMENT CORPORATION LIMITED							DPD 36 107 0 553										A4		1			
																	NO.OF SHEETS		1		1	

KERALA STATE ELECTRONICS
DEVELOPMENT CORPORATION LIMITED

