

SCOPE OF SUPPLY

1. All material certificates including chemical and mechanical test reports (for each batch/lot), finish reports, Dye penetration test report, radiography test report as per ASTM standards and certificates from NABL accredited lab (where ever applicable) are to be provided along with the supply, Ultrasonic test(UT)to be done at NABL accredited lab in Raw material stage.
2. TIG welding has to be carried out for welding of different parts to assemble.
3. Welder qualification report (WPS,PQR & WPQ) has to be provided. The same is to be approved by ASNT/ISNT Level II engineer or higher.
4. For the items which are not manufactured in India, the following documents are to be submitted by the supplier.
 - a). Air way bills, b). Bill of entry c). OEM CoCs, d) Test reports, e). Invoice f). Purchase order copy g). Datasheets.
5. For the items which are manufactured in India must have OEM CoCs, purchase order, test reports, invoice and datasheets to be supplied along with all purchased items.
6. Material testing charges, all inspection charges and sample to be borne by the supplier (Manufacturer).
7. The sample of all raw materials used for fabricating the items are to be inspected by KELTRON SPG-QA before conducting the material /chemical test at NABL lab.
8. Inspection call letter to be forwarded at least one week advance for deputing respective personnel along with firm's internal inspection reports and M.C.
9. All technical clarification to be sought from SPG, KELTRON EQUIPMENT COMPLEX, Karakulam, Trivandrum.
10. Supplier has to supply items as per given drawing.
11. Delivery Schedule has to be strictly followed